

Recent Progress in *O*-Glycosylation Methods and Its Application to Natural Products Synthesis

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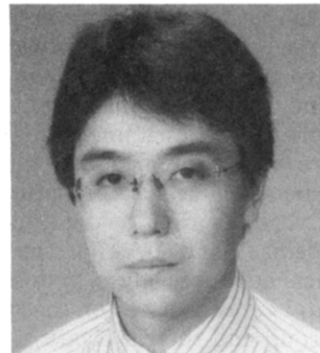
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Contents

I. Introduction	1503
II. Glycosyl Halide	1504
A. Glycosyl Bromide and Chloride	1504
B. Glycosyl Fluoride	1505
III. Thioglycoside	1507
IV. 1- <i>O</i> -Acyl Sugar	1509
V. Ortho Ester	1510
VI. 1- <i>O</i> - and <i>S</i> -Carbonate	1511
VII. Trichloroimidate	1511
VIII. 4-Pentenyl Glycoside	1514
IX. Phosphate Derivatives	1514
X. 1- <i>O</i> -Sulfonyl Glycoside	1515
XI. 1- <i>O</i> -Silylated Glycoside	1515
XII. 1,2-Anhydro Sugar	1516
XIII. 1-Hydroxyl Sugar	1516
XIV. Glycal	1516
XV. Others	1519
XVI. Special Methods	1520
A. 2-Deoxyglycoside Synthesis	1520
B. β -D-Mannoglycoside Synthesis	1523
XVII. Other Topics	1524
A. Armed Sugar-Disarmed Sugar	1524
B. Conformational Assistance of Glycosyl Donor	1526
C. Double Stereodifferentiation (Matched-Mismatched Glycosylation)	1526
XVIII. Concluding Remarks	1527

I. Introduction

Recently, an enormous amount of precise biological studies of naturally occurring products such as membranes, cell walls, and antibiotics and the mechanisms of action of these substances have shed light on the biological significance of the glycons of glycoconjugates (glycoproteins, glycolipids) and antibiotics in molecular recognition for the transmission of biological information.¹ With the stimulant biological background, the *O*-glycosylation method, which is a crucial synthetic organic methodology to attach sugar to the other sugar moieties or other molecules (aglycon), is again becoming more and more important. Since the major historical advance of the Koenigs-Knorr method was shown in 1901, considerable attention has been directed toward the efficiency of the *O*-glycosylation method. From a synthetic standpoint, the efficiency of the *O*-glycosy-



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Kuniaki Tatsuta received his Ph.D. from Keio University in 1969 working under the direction of Prof. S. Umezawa and joined the faculty as an assistant. He was promoted to a professor of the Department of Applied Chemistry, Keio University in 1986, and he then moved to the Institute of Microbial Chemistry in 1991 and then to Waseda University in 1993. He was a postdoctoral fellow at Harvard University with Prof. R. B. Woodward from 1973 to 1975 and a visiting professor of Cambridge University in 1988. He has received several awards including the Divisional Award of the Chemical Society of Japan (1986) and the Award of the Japan Antibiotics Research Association (1988). His research program focuses on the study of total syntheses of natural products, especially useful antibiotics, and the applications of these studies to the bioorganic simulations of their biosyntheses. Also, his research includes the developments of new antibiotics and medicines. In 1988, his anticancer agent, THP-adriamycin was marketed.

lation reaction generally involves a high chemical yield, regioselectivity, and stereoselectivity. Among them, high regioselectivity was easily realized by the selective

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protection of the hydroxyl group of the glycosyl acceptor. Therefore, many organic chemists have focused on the high chemical yield and high stereoselectivity of this reaction. This review concentrates on the new progress in *O*-glycosylation methods after 1980 including historically indispensable protocols before 1980. Some selected elegant applications of a glycosylation reaction for the synthesis of biologically attractive natural products are also included. This article mainly deals with the development of new glycosyl donors with specific functionality and their activating methods. However, since the general aspects of the *O*-glycosylation method have been very well reviewed in the past,² the present article particularly emphasizes the recent special approach to the highly stereoselective syntheses of (1) 2-deoxyglycosides and (2) β -D-mannoglycosides, both of which having had difficult problems for a long time in this field. 2-Deoxyglycosides are widely found in biologically important natural products, especially in antitumor antibiotics. β -D-Mannoglycosides are indispensable substances in the glycoproteins. For a survey on the general current methodological advances, glycosyl donors are roughly classified into 14 groups based on the type of anomeric functional group and their activating methods which are discussed in an earlier part of this review: (1) glycosyl halide, (2) thioglycoside, (3) 1-*O*-acyl sugar, (4) ortho ester, (5) 1-*O*- and *S*-carbonate, (6) trichloroimidate, (7) 4-pentenyl glycoside, (8) phosphate derivative, (9) 1-*O*-sulfonyl glycoside, (10) 1-*O*-silylated glycoside, (11) 1,2-anhydro sugar, (12) 1-hydroxyl sugar, (13) glycal, and (14) others. Further new attractive concepts in this area include (1) armed sugar-disarmed sugar, (2) conformational assistance of glycosyl donor, and (3) double stereodifferentiation in glycosylation are also reviewed in detail in the last section.

II. Glycosyl Halide

A. Glycosyl Bromide and Chloride

The use of glycosyl bromide or chloride as an effective glycosyl donor in the glycosylation reaction was first introduced by Koenigs and Knorr in 1901.³ In relation to the anomeric stereochemistry of the glycosylation reaction, three significant basic methods, the neighboring group assisted method for construction of 1,2-*trans*-glycosides such as β -gluco or α -manno type glycoside, the in situ anomerization method⁴ for synthesis of α -gluco or α -manno type glycoside, and the heterogenic catalyst method⁵ for preparation of β -mannoglycoside (see section XVI.B) were developed in this area.^{2d,f} The well-known classical Koenigs-Knorr method used heavy metal salts (mainly silver and mercury salts) as activating reagents. A variety of heavy metal salts such as AgOTf, Ag₂O, Ag₂CO₃, AgClO₄, AgNO₃, Ag-silicate, Hg(CN)₂, HgBr₂, HgCl₂, and HgI₂⁶ and their combined use were employed in this area (Table 1).^{2a-h,j,l} The order of reactivity of some representative catalysts was generally confirmed.^{2d-f} Further, Ag₂CO₃, Ag₂O, HgO, CdCO₃, *S*-collidine, and TMU were frequently used as an acid scavenger and water was generally removed by Drierite and molecular sieves during these glycosylation reactions.^{2a-h,j,l} On the other hand, other glycosylation methods using glycosyl bromide and chloride in the absence of any metal were also

Table 1. Glycosidation of Glycosyl Bromide or Chloride by Use of Heavy Metals

$\begin{array}{c} \text{X} \\ \\ \text{O} \\ \\ \text{C} \\ \\ \text{R} \end{array} \xrightarrow{\text{ROH}} \begin{array}{c} \text{X} \\ \\ \text{O} \\ \\ \text{C} \\ \\ \text{R} \end{array} \text{OR}$			
activator	acid scavenger	drying agent	ref(s)
AgClO ₄	Ag ₂ CO ₃	Drierite	2a-h,j,l, 6
AgOTf	Ag ₂ O	molecular sieves	
AgNO ₃	HgO		
Ag ₂ CO ₃	CdCO ₃		
Ag ₂ O	<i>s</i> -collidine		
Hg(CN) ₂	TMU		
HgBr ₂			
HgCl ₂			
HgI ₂			

Table 2. Glycosidation of Glycosyl Bromide or Chloride by Use of Lewis Acid

$\begin{array}{c} \text{X} \\ \\ \text{O} \\ \\ \text{C} \\ \\ \text{R} \end{array} \xrightarrow{\text{ROX}} \begin{array}{c} \text{X} \\ \\ \text{O} \\ \\ \text{C} \\ \\ \text{R} \end{array} \text{OR}$		
activator	X	ref
SnCl ₄	SnBu ₃	9
BF ₃ ·OEt ₂	SnBu ₃	9
Sn(OTf) ₂ -collidine	H	10a
Sn(OTf) ₂ -TMU	H	10b
TrCl-ZnCl ₂	H	11

Table 3. Glycosidation of Glycosyl Bromide or Chloride by Phase-Transfer Catalyst

$\begin{array}{c} \text{X} \\ \\ \text{O} \\ \\ \text{C} \\ \\ \text{R} \end{array} \xrightarrow[\text{(R=aryl)}]{\text{ROH}} \begin{array}{c} \text{X} \\ \\ \text{O} \\ \\ \text{C} \\ \\ \text{R} \end{array} \text{OAr}$		
catalyst	conditions	ref(s)
Et ₃ N ⁺ CH ₂ PhBr ⁻	CHCl ₃ /H ₂ O/NaOH	12a,b
Et ₃ N ⁺ CH ₂ PhCl ⁻	CH ₂ Cl ₂ /H ₂ O/NaOH or KOH	12c
Me(CH ₂) ₁₅ N ⁺ Me ₃ Br ⁻	CH ₂ Cl ₂ /H ₂ O/NaOH	12d
Bu ₄ N ⁺ Br ⁻	CH ₂ Cl ₂ /H ₂ O/NaOH	12e
Bu ₄ N ⁺ HSO ₄ ⁻	CH ₂ Cl ₂ /H ₂ O/ NaOH or NaHCO ₃	12f

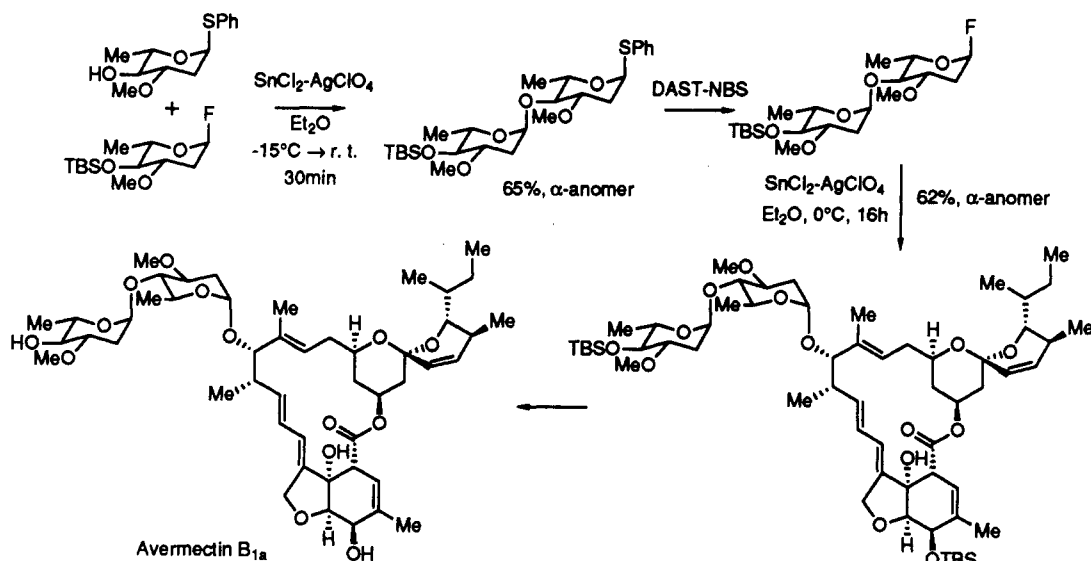
widely studied. Lemieux and co-workers^{7a} introduced a mild glycosylation in the presence of Bu₄NBr and one of the most representative applications of this method led to the elegant syntheses of several blood group antigenic determinants.^{7b-d} Also, the glycosylation reactions which involved a transformation of glycosyl bromide into the corresponding onium salts by Et₃N, Ph₃P, and Me₂S were developed by Schuerch and co-workers.⁸ Further, several Lewis acids such as SnCl₄,⁹ BF₃·Et₂O,⁹ Sn(OTf)₂-collidine,^{10a} Sn(OTf)₂-TMU^{10b} and TrCl-ZnCl₂¹¹ produced nontoxic and nonexplosive activating reagents of their halides in this field (Table 2). The glycosylations of aryl alcohols using a phase-transfer catalyst such as Et₃N⁺CH₂PhBr⁻,^{12a,b} Et₃N⁺CH₂PhCl⁻,^{12c} Me(CH₂)₁₅N⁺Me₃Br⁻,^{12d} Bu₄N⁺Br⁻,^{12e} or Bu₄NH⁺SO₄⁻^{12f} were also developed (Table 3). Recently, Sasaki et al.¹³ offered a new glycosylation method using glycosyl bromide in the presence of hindered amines such as 2,6-lutidine or TMU under high-pressure conditions. Nishizawa and his co-workers¹⁴ developed a thermal glycosidation of glycosyl chloride in the presence of TMU as an acid scavenger without any metal salts and the method was effectively applied to their synthesis of cyclo-L-rhamnohexose^{14e} which was the first cyclooligosaccharide of the L series.

B. Glycosyl Fluoride

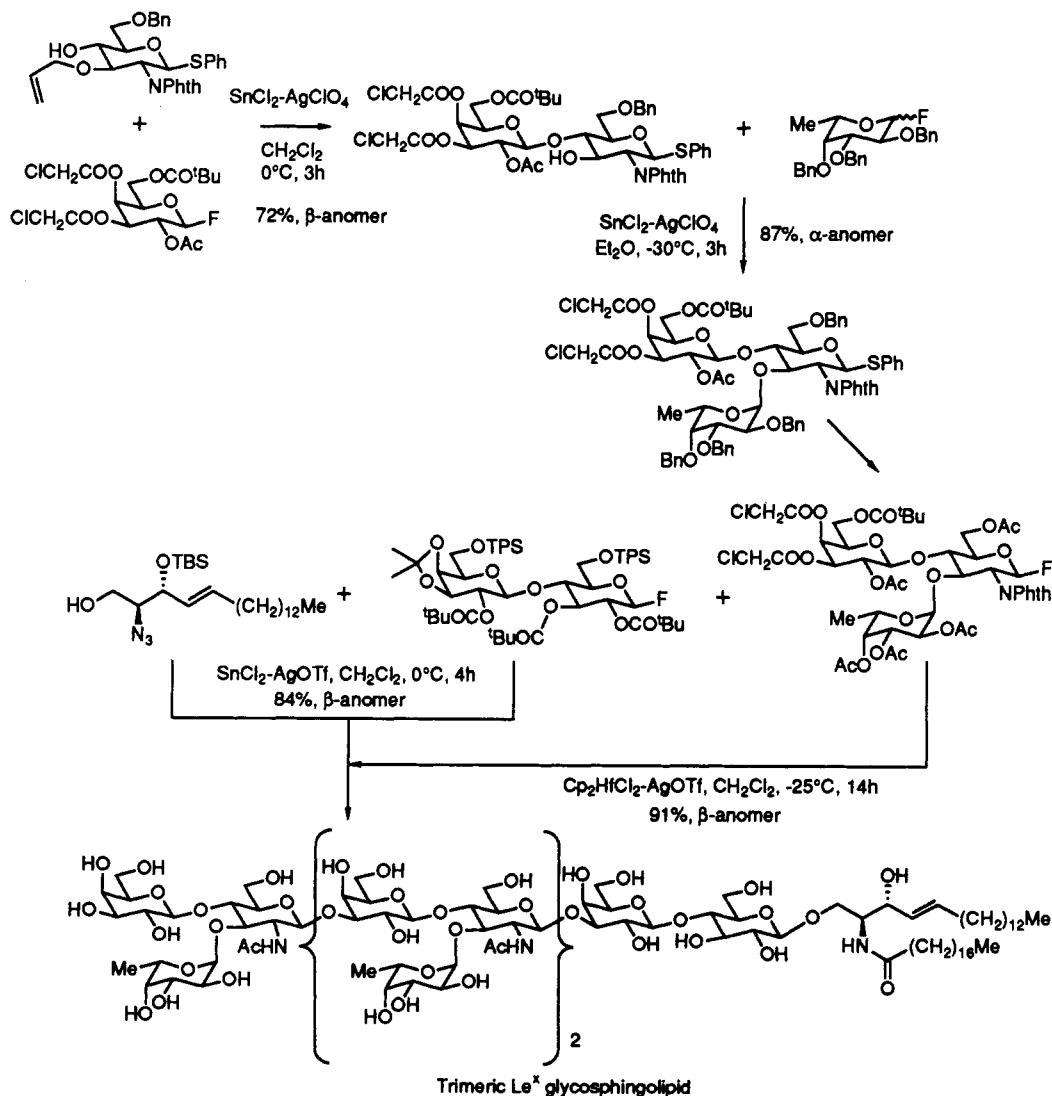
The use of glycosyl fluoride as a glycosyl donor with a fluorophilic activator, $\text{SnCl}_2\text{-AgClO}_4$, was first introduced by Mukaiyama et al. in 1981.¹⁵ After the first

great advance in this field, Nicolaou and his co-workers¹⁶ made extensive studies of its application in the synthesis of natural products such as avermectin^{16a} including the useful preparation of glycosyl fluoride from another glycosyl donor, thioglycoside (Scheme 1). One of the

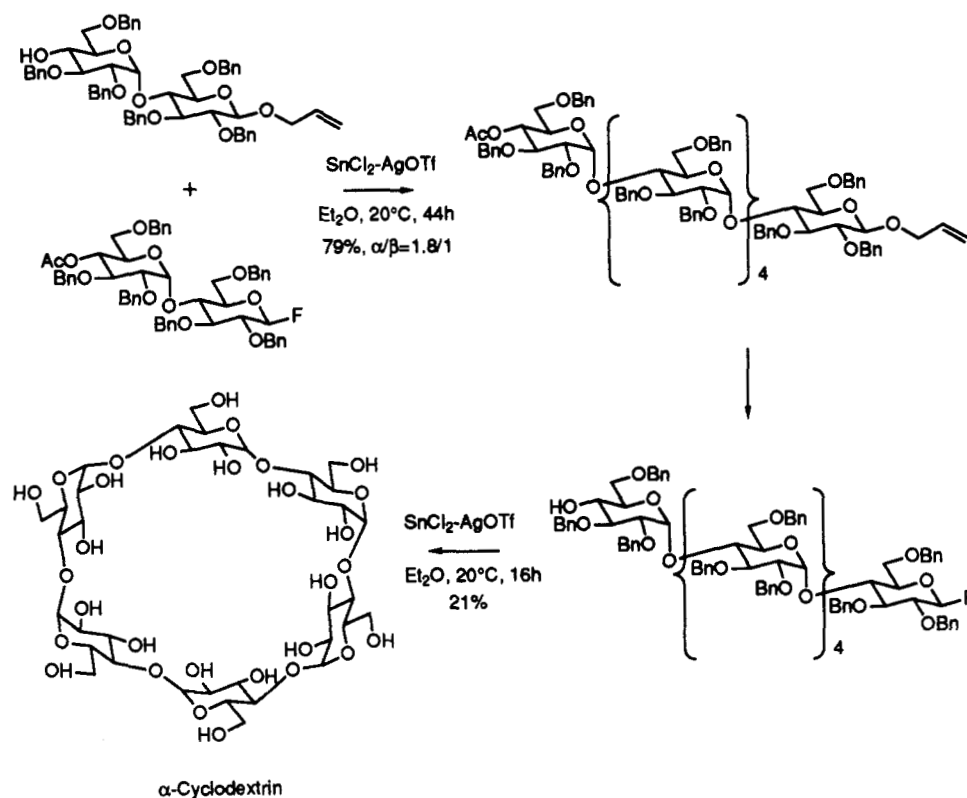
Scheme 1



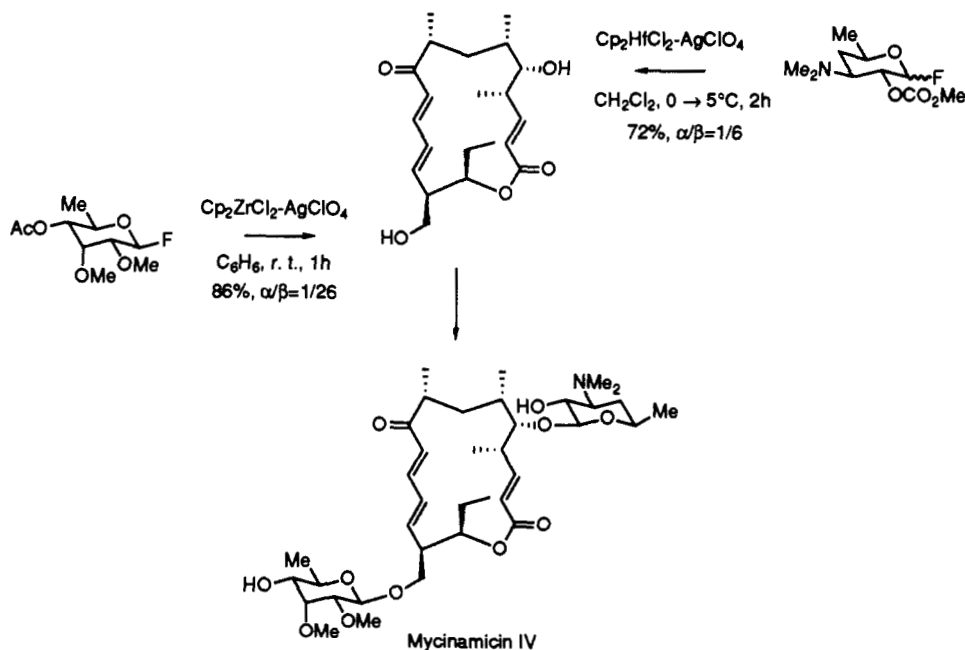
Scheme 2



Scheme 3



Scheme 4



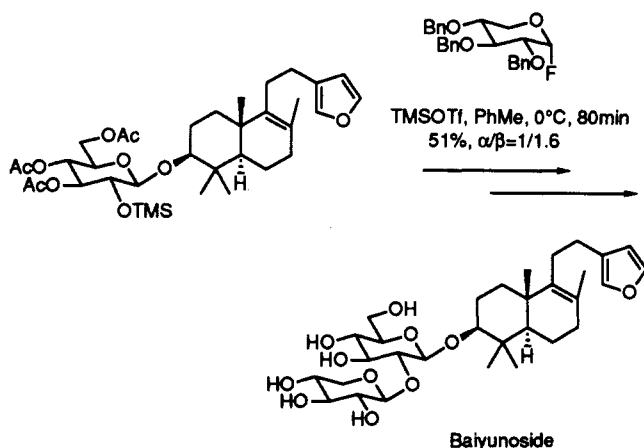
notable advantages of the glycosyl fluoride as a glycosyl donor is due to its higher thermal and chemical stability as compared to the low stability of other glycosyl halides. Therefore, glycosyl fluoride can be generally purified by an appropriate distillation and even by column chromatography with silica gel. Having such favorable synthetic attributes, a number of specific fluorophilic reagents were developed (Table 4), for instance $\text{SnCl}_2\text{-TrClO}_4$ (Mukaiyama et al.),¹⁷ SiF_4 (Noyori et al.),¹⁸ TMSOTf (Noyori et al.),¹⁸ $\text{BF}_3\cdot\text{Et}_2\text{O}$ (Nicolaou et al.),^{19a} Kunz et al.,^{19b,c} and Vozny et al.^{19d}, TiF_4 (Thiem et

al.),²⁰ SnF_4 (Thiem et al.),²⁰ $\text{Cp}_2\text{MCl}_2\text{-AgClO}_4$ ($\text{M} = \text{Zr}$, Hf ; Suzuki et al.),²¹ $\text{Cp}_2\text{ZrCl}_2\text{-AgBF}_4$ (Suzuki et al.),²² $\text{Cp}_2\text{HfCl}_2\text{-AgOTf}$ (Suzuki et al.²² and Nicolaou et al.²³), Me_2GaCl (Kobayashi et al.),²⁴ and TiF_2O (Wessel et al.).²⁵ The initial promoter, $\text{SnCl}_2\text{-AgClO}_4$, was effectively applied to Nicolaou's syntheses^{23,26} of several types of glycosphingolipids (Scheme 2) and Ogawa's cyclodextrin synthesis (Scheme 3).²⁷ Also, Suzuki and his co-workers^{21c} elegantly applied their original activators, $\text{Cp}_2\text{MCl}_2\text{-AgClO}_4$ ($\text{M} = \text{Zr}$, Hf), to their total synthesis of mycinamicin IV (Scheme 4). Nishizawa et al.²⁸

Table 4. Glycosidation of Glycosyl Fluoride

activator	X	ref(s)
SnCl ₂ -AgClO ₄	H	15, 16
SnCl ₂ -TrClO ₄	H	17
TMSOTf (cat.)	TMS	18
SiF ₄ (cat.)	TMS	18
BF ₃ ·Et ₂ O	H	19
TiF ₄	H	20
SnF ₄	H	20
Cp ₂ MCl ₂ -AgClO ₄ (M = Zr or Hf)	H	21
Cp ₂ ZrCl ₂ -AgBF ₄	H	22
Cp ₂ HfCl ₂ -AgOTf	H	22, 23
Me ₃ GaCl	H	24
Tf ₂ O	H	25

Scheme 5

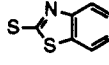
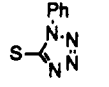


employed Noyori's reagent, TMSOTf, in their baiyunoside synthesis (Scheme 5).

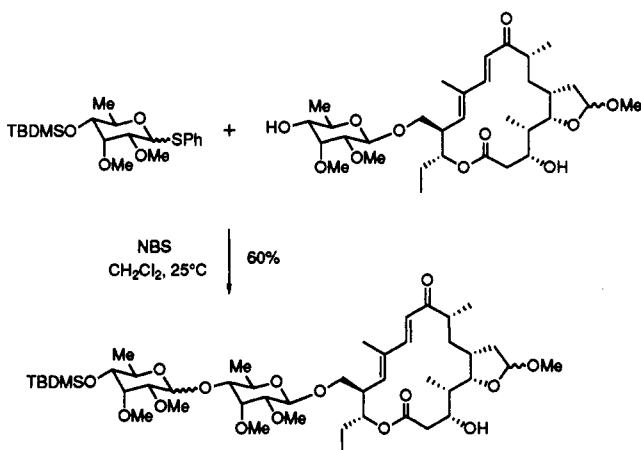
III. Thioglycoside

Thioglycosides have been extensively studied as a useful glycosyl donor due to their high stability in many organic operations. Thioglycoside is also a good intermediate for the preparation of the corresponding glycosyl fluoride.^{16a} Up to now, several different kinds of alkyl- and arylthio groups, including the heterocyclic thio groups, were developed with their appropriate activating reagents (Table 5). Since Ferrier et al.²⁹ first introduced a mercury salt, HgSO₄, as a glycosylation promoter of thioglycoside, other thiophilic metal salts such as HgCl₂ (Ferrier et al.²⁹ and Wiesner et al.³⁰), PhHgOTf (Garegg et al.),³¹ Hg(OBz)₂ (van Cleve),³² Hg(NO₃)₂ (Hanessian et al.),³³ Cu(OTf)₂ (Mukaiyama et al.),³⁴ and Pd(ClO₄)₂ (Woodward et al.)^{35,36} appeared in this field. Among them, HgCl₂ was employed in Wiesner's digitoxin synthesis³⁰ (see section XVI.A) and Pd(ClO₄)₂ was effectively used in Woodward's erythromycin A synthesis³⁶ and Wuts' synthetic studies of avermectin.³⁶ Ogawa and his co-workers recently developed the combinational use of CuBr₂-Bu₄NBr-AgOTf³⁷ and the use of PhSeOTf³⁸ as effective promoters of thioglycosides. The former activator was applied to their glycosphingolipids syntheses^{37b-d} while the latter promoter was employed in their cycloglycosylations in the mannoooligose series.^{38c,d} On the other hand, as alternative activation methods without any metal salts, oxidative reagent, Br₂, was used by Koto

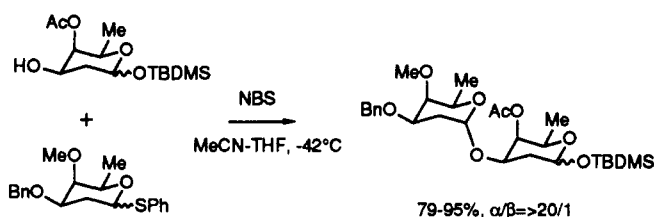
Table 5. Glycosidation of Thioglycoside

activator	SR	ref(s)
HgSO ₄	SPh	29
HgCl ₂	SEt, SPh	29, 30
PhHgOTf	SPh	31
Hg(OBz) ₂	SPh	32
Hg(NO ₃) ₂	SPy	33
Cu(OTf) ₂		34
Pd(ClO ₄) ₂	SPy	35, 36
CuBr ₂ -Bu ₄ NBr-AgOTf	SMe, SEt	37
PhSeOTf	SMe	38
AgOTf-Br ₂	SEt	40
NBS	SPh	41
NIS-TfOH	SMe, SEt, SPh	43, 44, 45
IDCP	SEt	46
NOBF ₄	SMe	47
MeI	SPy	48
MeOTf	SEt	49
MeSOTf	SMe, SEt, SPh	50
DMTST	SMe, SEt, SPh	51, 52
TrClO ₄ (cat.)	SCN (ROTr)	53
AgOTf		54
TBPA	SEt, SPh	58
-e	SPh	56, 57

Scheme 6

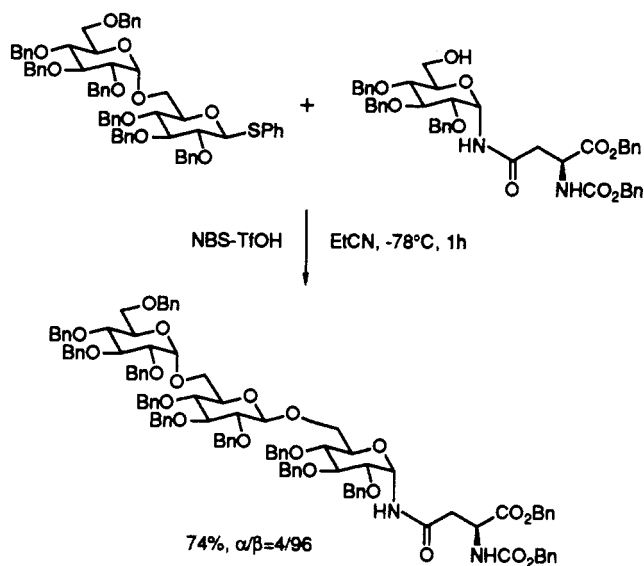


Scheme 7

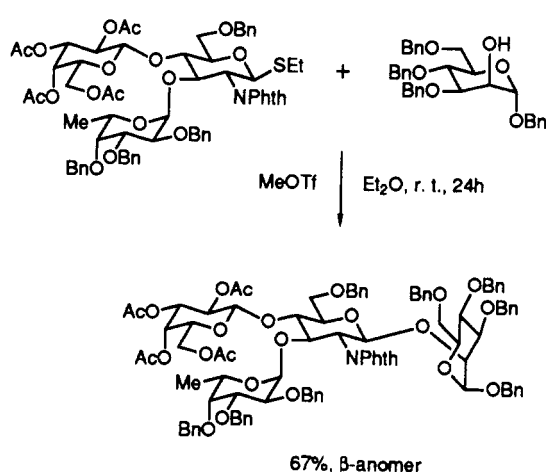


and Zen,³⁹ and later Kihlberg et al.⁴⁰ reported the confirmational use of AgOTf-Br₂ for the in situ activation of ethylthioglycosides. Along this line, Nicolaou and co-workers⁴¹ introduced NBS as a milder and more practical glycosylation promoter of phenyl thioglycosides and the applications were demonstrated in their synthesis of a tylosin derivative⁴¹ (Scheme 6) and the synthesis of the disaccharide moiety of olivomycin A by Roush et al.⁴² (Scheme 7). Fraser-Reid et

Scheme 8

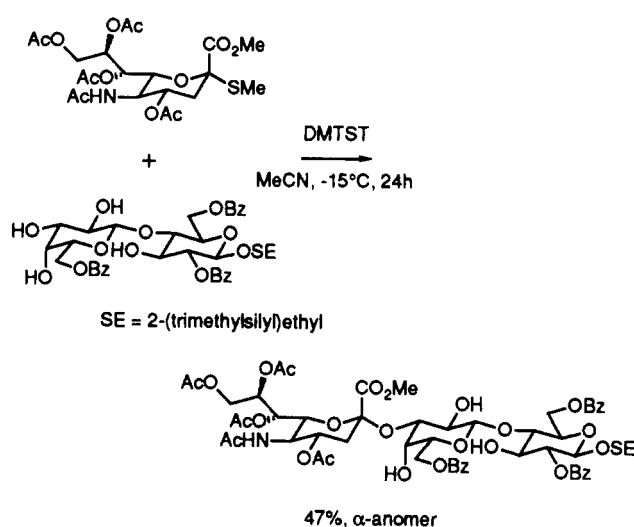


Scheme 9

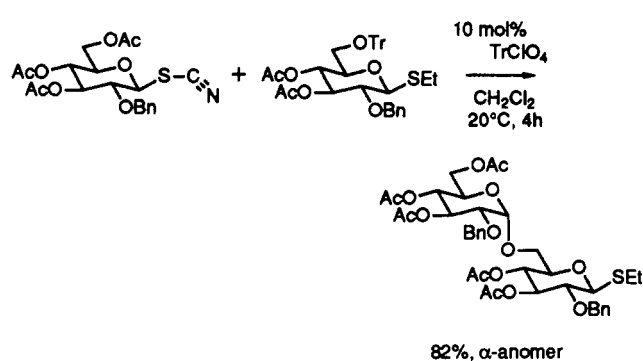


al.⁴³ and van Boom et al.⁴⁴ independently announced NIS-TfOH to effectively activate both disarmed methyl and ethyl thioglycosides. Similarly, Sasaki et al.⁴⁵ also reported NBS-TfOH in his synthesis of the oligosaccharide moiety of nephritogenoside (Scheme 8). Further, in the extended glycosylation studies of thioglycosides by van Boom's group,⁴⁶ IDCP was found to be an appropriate promoter in the selective glycosylation reaction^{46a} of an armed thiosugar and a disarmed thiosugar, the concept of which was originally investigated by Fraser-Reid (see section XVII.A). Another oxidative agent, NOBF₄, was introduced by Pozsgay and Jennings.⁴⁷ The alkylating agents such as MeI (Mereyala et al.)⁴⁸ and MeOTf (Lönn)⁴⁹ also offered a new significant entry to the direct activation of thioglycosides. Lönn^{49a} reported the synthesis of several oligosaccharides, which were parts of glycoproteins, by MeOTf and ethyl thioglycosides (Scheme 9). Alkyl sulfenyl triflate, MeSOTf, generated from MeSOBr and AgOTf was used in Garegg's glycosylation method.⁵⁰ On the other hand, DMTST was first introduced by Fügedi et al.⁵¹ while Hasegawa et al. has widely investigated the glycosidations of sialic acid^{52a-c} using DMTST and also applied it to their gangliosides syntheses^{52d-g} (Scheme 10). Kochetkov and his co-workers⁵³ very recently announced the use of a cyanothio group, and Ogura and co-workers⁵⁴ have developed a

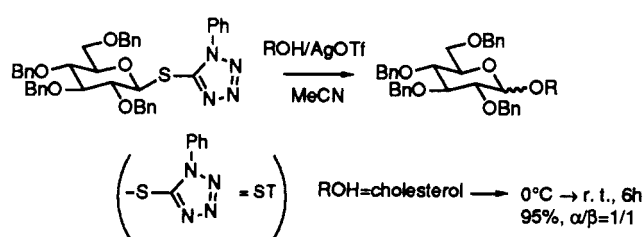
Scheme 10



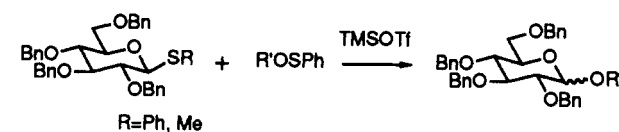
Scheme 11



Scheme 12

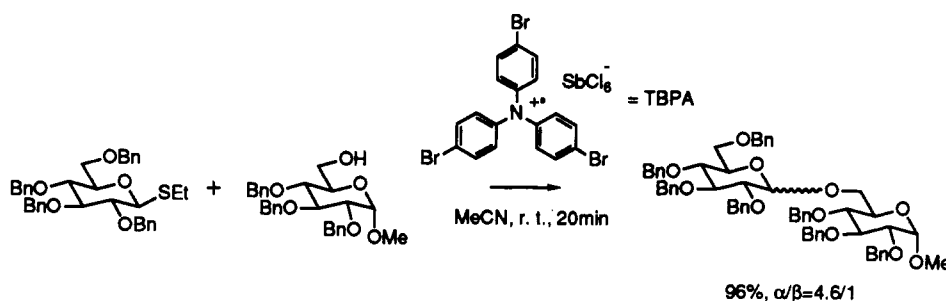


Scheme 13

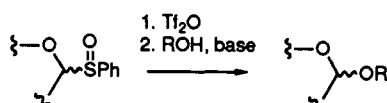


(1-phenyltetrazol-5-yl)thio (ST) group as a new thio functional group at the anomeric position of the glycosyl donor. The former group can be distinguished from ethythio group and effectively activated by a catalytic amount of TrClO₄ in the presence of tritylated alcohol to exclusively give 1,2-*cis*-glycosidic linkages (Scheme 11). The latter one can be promoted by AgOTf under mild conditions (Scheme 12). Ogawa and Ito⁵⁵ reported a novel glycosidation of thioglycosides with sulfenyl esters in the presence of TMSOTf (Scheme 13). As a new trend, Sinaÿ et al.⁵⁶ and Balavoine et al.⁵⁷ independently developed electrochemical glycosylation methods of phenyl thioglycosides via a radical cation generated by electrochemical oxidation. In relation to the above concept, the glycosylation by TBPA, which is a one-electron-transfer homogeneous reagent, was

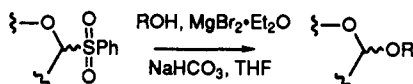
Scheme 14



Scheme 15



Scheme 16



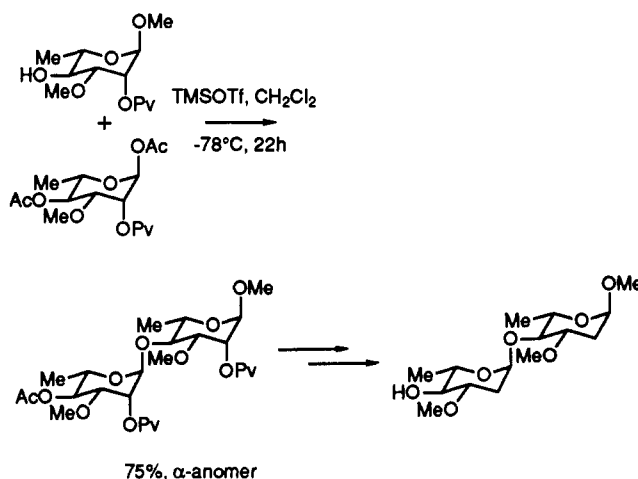
very recently demonstrated by Sinaÿ et al.⁵⁸ (Scheme 14). Further, the use of phenyl sulfide sugar as a new glycosyl donor in the presence of Tf_2O was demonstrated by Kahne et al.⁵⁹ (Scheme 15). On the other hand, Ley and his collaborators⁶⁰ developed a glycosylation method using phenyl sulfone as a new anomeric functional group in the presence of $\text{MgBr}_2 \cdot \text{Et}_2\text{O}$ and NaHCO_3 (Scheme 16).

IV. 1-O-Acyl Sugar

An advantage of the 1-O-acylated glycosyl donor in the glycosylation method (Table 6) is undoubtedly the easiness of its preparation. The most representative anomeric functional group in this area is the acetyl group. Since Helferich et al.⁶¹ developed the glycosidation of 1-O-acetyl sugar with phenol in the presence of TsOH or ZnCl_2 , several Lewis acids have appeared as effective promoters in the glycosylation, for instance SnCl_4 (Lemieux,⁶² Hanessian et al.⁶³), FeCl_3 (Kiso and Anderson,^{64a} Lerner^{64b}), $\text{BF}_3 \cdot \text{Et}_2\text{O}$ (Magnusson et al.),⁶⁵ TMSOTf (Ogawa et al.),⁶⁶ and TrClO_4 (Mukaiyama et

al.).⁶⁷ The TMSOTf activator was applied to Scharf's synthesis of the disaccharide moiety in avermectins⁶⁸ (Scheme 17), and $\text{BF}_3 \cdot \text{Et}_2\text{O}$ was used in Gurjar's

Scheme 17

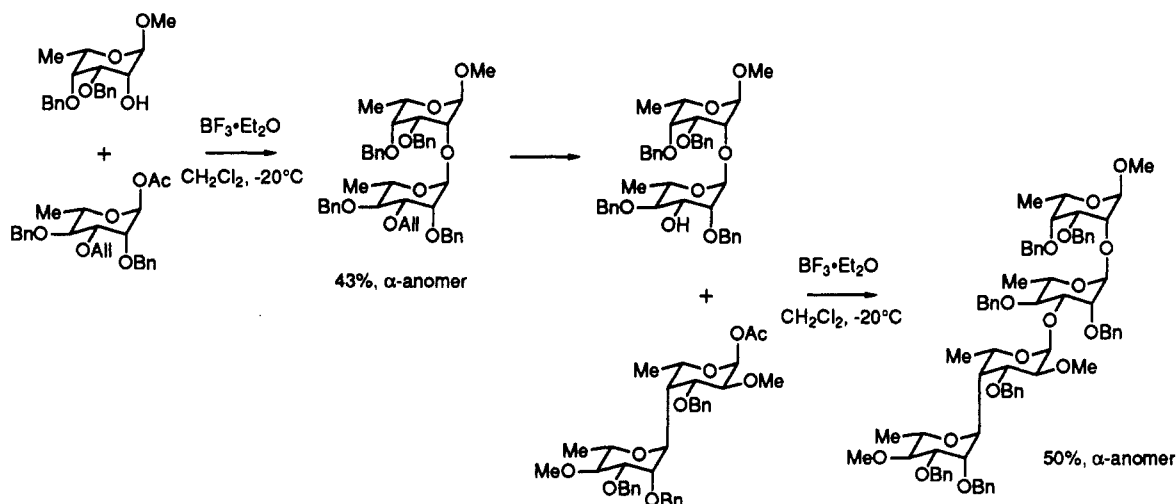


synthetic studies of the glycopeptidolipid antigen⁶⁹ (Scheme 18). TrClO_4 was also employed for activation of the 1-O-bromoacetyl group.⁶⁷ Mukaiyama and his co-workers also introduced the combinational use of SnCl_4 - $\text{Sn}(\text{OTf})_2$,⁷⁰ SnCl_4 - AgClO_4 ,⁷¹ or GaCl_3 - AgClO_4 ,⁷² and found that catalytic use of these promoters was good enough to perform the glycosylation reactions of the 1-O-acetyl sugar with trimethylsilylated alcohol. Thus, 1,2-*cis*- α -glucosides and - α -ribosides were predominantly obtained from 1-O-acetylglucoses and -riboses, respectively, both of which had a nonparticipating group. K-10 montmorillonite⁷³ was recently used as a new inexpensive catalyst in the glycosylation of a simple alcohol such as methanol or benzyl alcohol. On the other hand, other acyl groups, such as the benzoyl and *p*-nitrobenzoyl groups were employed as good anomeric leaving groups and could be activated by FeCl_3 (Lerner),^{64b} TMSOTf (Terashima et al.),⁷⁴ or $\text{BF}_3 \cdot \text{Et}_2\text{O}$ (Russo et al.).⁷⁵ Terashima and his co-workers used the 1-O-(*p*-nitrobenzoyl)glycosyl donor and TMSOTf with their anthracycline antibiotics synthesis⁷⁴ (Scheme 19) while Scharf and collaborators⁷⁶ applied Terashima's method to their synthetic studies of everninomicin antibiotics (Scheme 20). Along this line, Charette et al.⁷⁷ reported that the catalytic use of TMSOTf promoted the glycosidation of 1-O-benzoyl sugar with the trimethylsilyl ether of alcohol. Very recently, Kobayashi et al.⁷⁸ introduced a novel glycosyl donor, glycosyl 2-pyridinecarboxylate, which could be activated by $\text{Cu}(\text{OTf})_2$ in Et_2O or $\text{Sn}(\text{OTf})_2$ in MeCN to predominantly produce the corresponding α - or β -gluco-

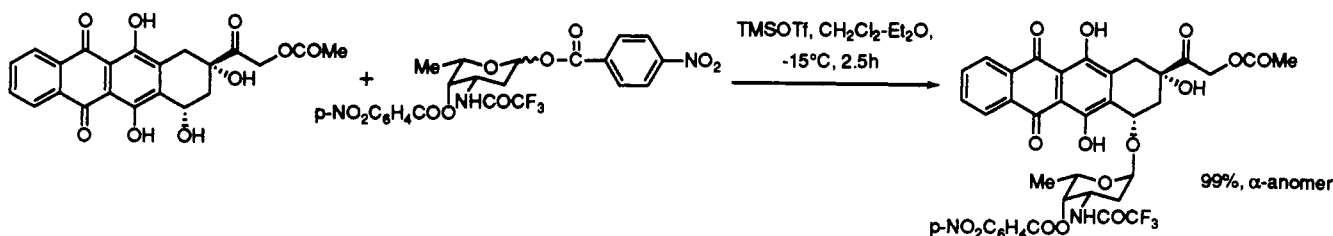
Table 6. Glycosidation of 1-O-Acyl Sugar

acyl	activator	X	ref(s)
Ac	TsOH or ZnCl_2	H	61
	SnCl_4	H	62, 63
	FeCl_3	H	64
	$\text{BF}_3 \cdot \text{Et}_2\text{O}$	H	65
	TMSOTf	H	66
	TrClO_4	H	67
	SnCl_4 - $\text{Sn}(\text{OTf})_2$ (cat.)	TMS	70
	SnCl_4 - AgClO_4 (cat.)	TMS	71
	GaCl_3 - AgClO_4 (cat.)	TMS	72
	K-10 montmorillonite	H	73
COCH_2Br	TrClO_4	H	67
Bz	FeCl_3	H	64b
	TMSOTf (cat.)	TMS	77
COC_6H_4 - <i>p</i> - NO_2	TMSOTf	H	74
	$\text{BF}_3 \cdot \text{Et}_2\text{O}$	H	75
COPy	$\text{Cu}(\text{OTf})_2$ or $\text{Sn}(\text{OTf})_2$	H	78

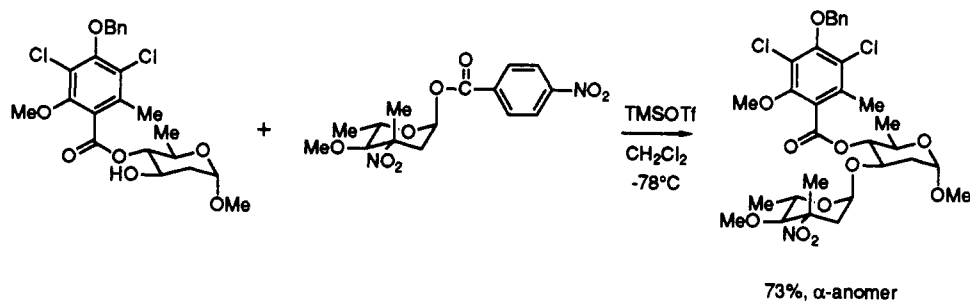
Scheme 18



Scheme 19



Scheme 20



side, respectively. The 2-pyridinecarboxylate group design was based on the remote activation concept which was originally defined by Hanessian.⁸³

V. Ortho Ester

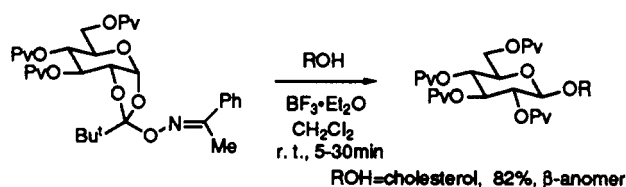
The ortho ester method, in particular, has been widely studied by Kochetkov and co-workers and employed for construction of 1,2-*trans*-glycosidic linkages (Table 7). A *tert*-butyl ortho ester first appeared as a glycosyl donor with 2,6-dimethylpyridinium perchlorate as the best promoter.⁷⁹ To eliminate their disadvantages, the modified 1,2-*O*-(1-cyanoethylidene) derivatives were prepared from the corresponding glycosyl halides by treatment with KCN in the presence of *n*-Bu₄NBr in CH₃CN and used in the glycosylation of the trityl ethers of the alcohols. Several glycosylation promoters of the 1,2-*O*-(1-cyanoethylidene) group were introduced, for instance TrBF₄ (Kochetkov et al.),⁸⁰ TrClO₄ (Kochetkov et al.),⁸¹ and AgOTf (Kochetkov et al.).⁸² Also, the 1,2-*O*-[1-[(*p*-methylphenyl)thio]ethylidene] group was employed in the ortho ester glycosylation method. This functional group was effectively activated by TrClO₄ (Kochetkov et al.)⁸³ and NIS-TfOH (van Boom et al.).⁸⁴

Table 7. Glycosidation of Ortho Ester

R	activator	X	ref
O- ^t Bu	Me N Me ·ClO ₄	Tr	79
CN	TrBF ₄ (cat.) TrClO ₄ (cat.) AgOTf (cat.)	Tr Tr Tr	80 81 82
SEt, S-C ₆ H ₄ - <i>p</i> -Me	TrClO ₄ (cat.) NIS-TfOH	Tr H	83 84

In the case of NIS-TfOH, it was not necessary to protect the glycosyl donor with a trityl group. On the other hand, Kunz et al.⁸⁵ recently reported a new glycosylation method using a new glycosyl donor, 1,2-*O*-[1-[[*N*-(1-phenylethylidene)amino]oxyl]-2,2-dimethylpropylidene] glucopyranoside, in the presence of BF₃·Et₂O in CH₂Cl₂ (Scheme 21).

Scheme 21



VI. 1-O- and S-Carbonate

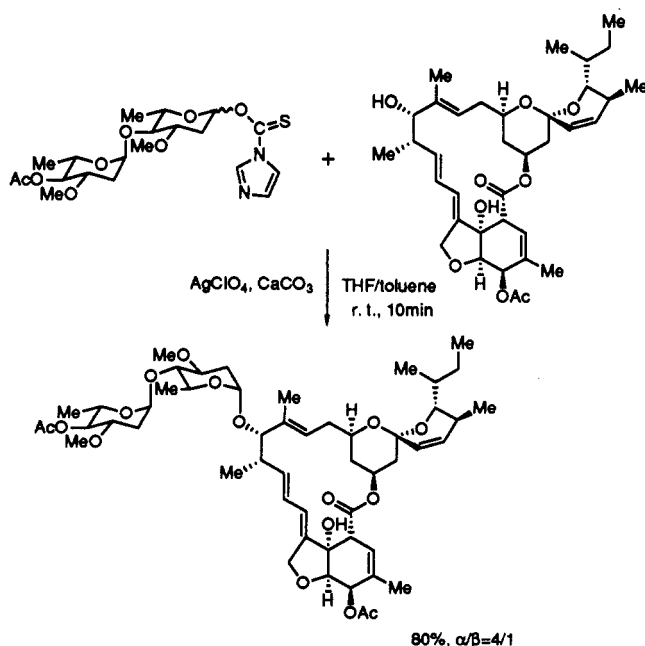
Some representative methods are summarized in Table 8. Since Pougny⁸⁶ developed the glycosylations using 1-O-xanthate glycosyl donors in the presence of $\text{BF}_3 \cdot \text{Et}_2\text{O}$, Ley and his collaborators have extensively

Table 8. Glycosidation of 1-O- and S-Carbonate

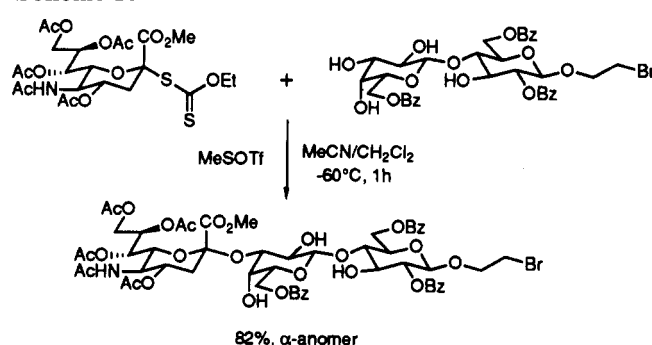
X	activator	ref
—O—C(=S)—SMe	$\text{BF}_3 \cdot \text{Et}_2\text{O}$	86
—O—C(=S)—N	ZnBr_2	87
—O—C(=S)—N	AgClO_4	88
—S—C(=S)—OEt	$\text{Cu}(\text{OTf})_2$	89
	DMTST	89
	MeSOTf	90
—S—C(=S)—N	AgOTf or MeOTf	91

studied the use of imidazole carbonate derivatives⁸⁷ and imidazolethiocarbonates⁸⁸ in the glycosylation reaction. The former glycosyl donor was effectively activated by ZnBr_2 and the latter one was promoted by AgClO_4 . The latter combination was effectively applied to their total synthesis of avermectin B_{1a}⁸⁸ (Scheme 22). On the other hand, Sinaý and co-workers⁸⁹ recently

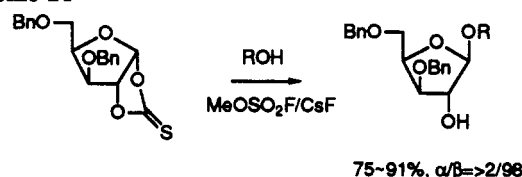
Scheme 22



Scheme 23



Scheme 24



introduced an anomeric S-xanthate as a leaving group of the glycosyl donor with $\text{Cu}(\text{OTf})_2$ or DMTST as its effective promoter. MeSOTf was also used by Lönn et al. for the effective glycosylation of sialic acid⁹⁰ and applied it to their GM₃ ganglioside synthesis^{90c} (Scheme 23). Very recently, the use of glycosyl 1-piperidine-carbodithioates by activation of MeOTf or AgOTf in CH_2Cl_2 was also introduced by Fügedi et al.⁹¹ Before these glycosylation methods, Mukaiyama et al.⁹² developed a glycosylation by the successive treatment of 1,2-cyclic thiocarbonate with MeOSO_2F and alcohol in the presence of CsF (Scheme 24).

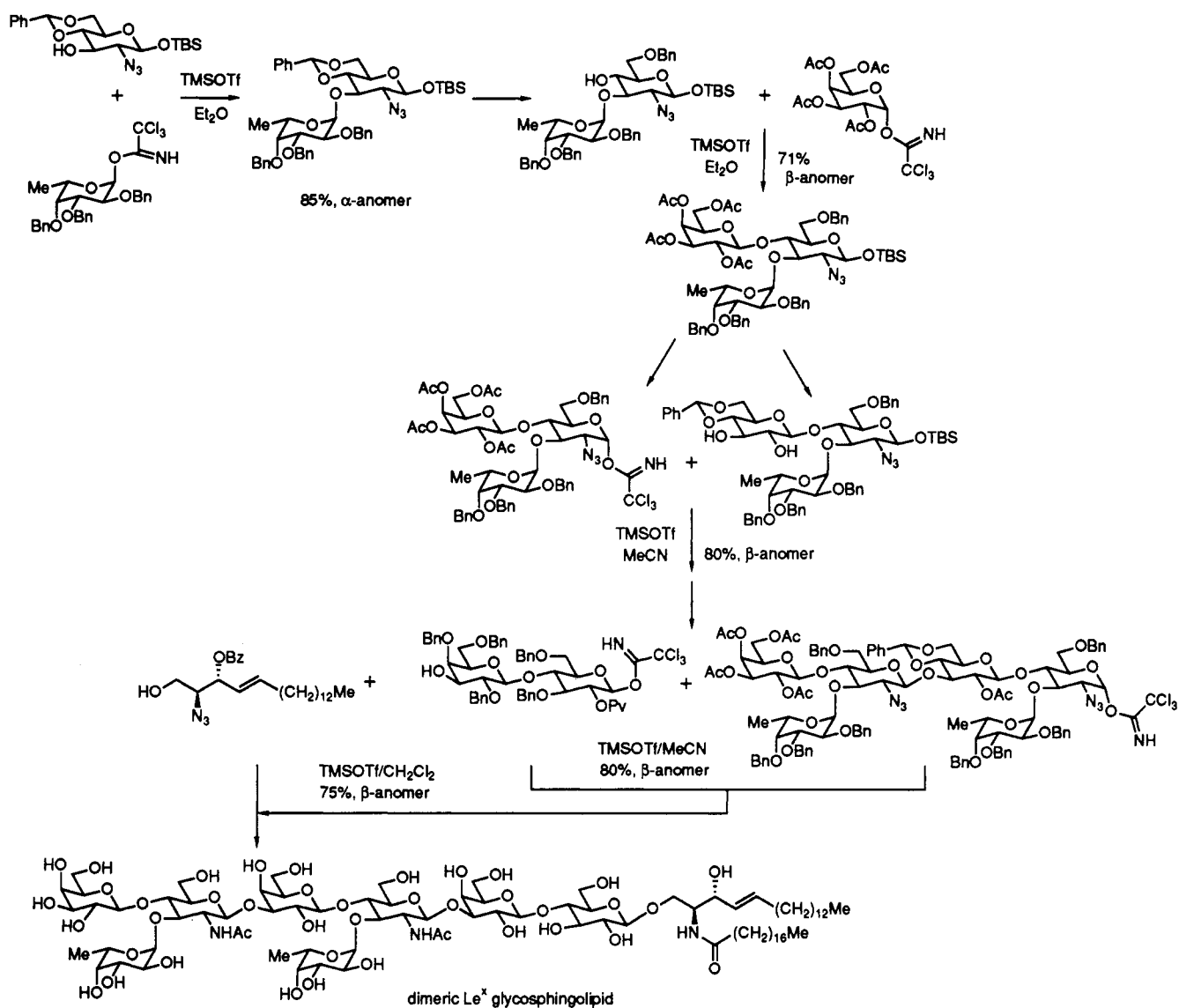
VII. Trichloroimidate

Trichloroimidate-mediated glycosylation was announced by Schmidt and his co-workers⁹³ in 1980 as an alternative useful method to the classical Koenigs-Knorr procedure and now appears to be one of the most ideal glycosylation protocol (Table 9). Further, this method was very well reviewed in his own articles.^{2g,j,l} Although the initial use of an imidate as a glycosyl donor was reported by Sinaý in 1976,⁹⁴ the Schmidt's glycosylation method excels in many points. The thermally and chemically stable trichloroimidate glycosyl donor was easily synthesized from the corresponding 1-hydroxyl sugar by treatment of trichloroacetonitrile in the presence of a base such as K_2CO_3 , NaH, or DBU. The glycosylation reaction was smoothly promoted by catalytic use of $\text{BF}_3 \cdot \text{Et}_2\text{O}$,⁹³ TMSOTf,^{2g} or CCl_3CHO ⁹⁵ under mild conditions. Another Lewis acid, PPTS, was also used as an effective activator by Nicolaou et al.⁹⁶ Recently, Urban and co-workers⁹⁷ investigated a new preparation of the trichloroimidate using cesium carbonate as a base and the novel promoter, ZnBr_2 , for the

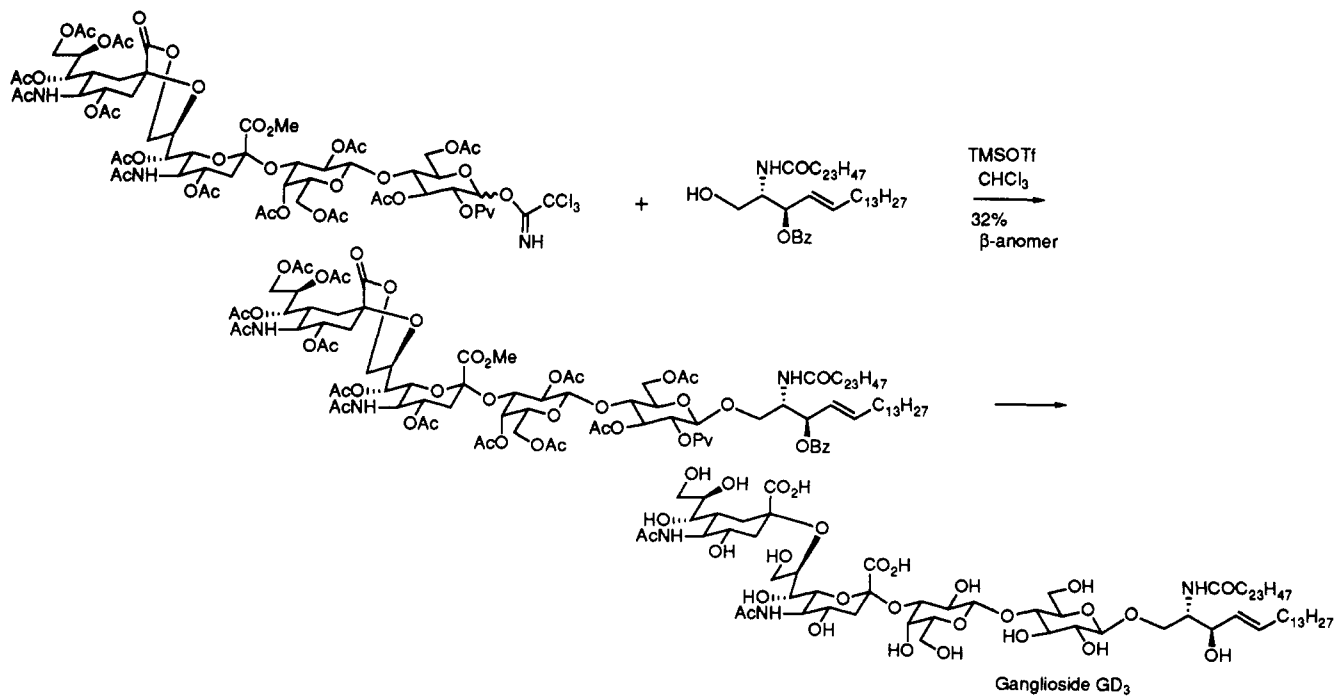
Table 9. Glycosidation of Trichloroimidate

X	activator	ref	X	activator	ref
—O—C(=NH)—CCl_3	$\text{BF}_3 \cdot \text{Et}_2\text{O}$	93a	—O—C(=NH)—CCl_3	PPTS	96
	TMSOTf	2g		ZnBr_2	97
	CCl_3CHO	95			

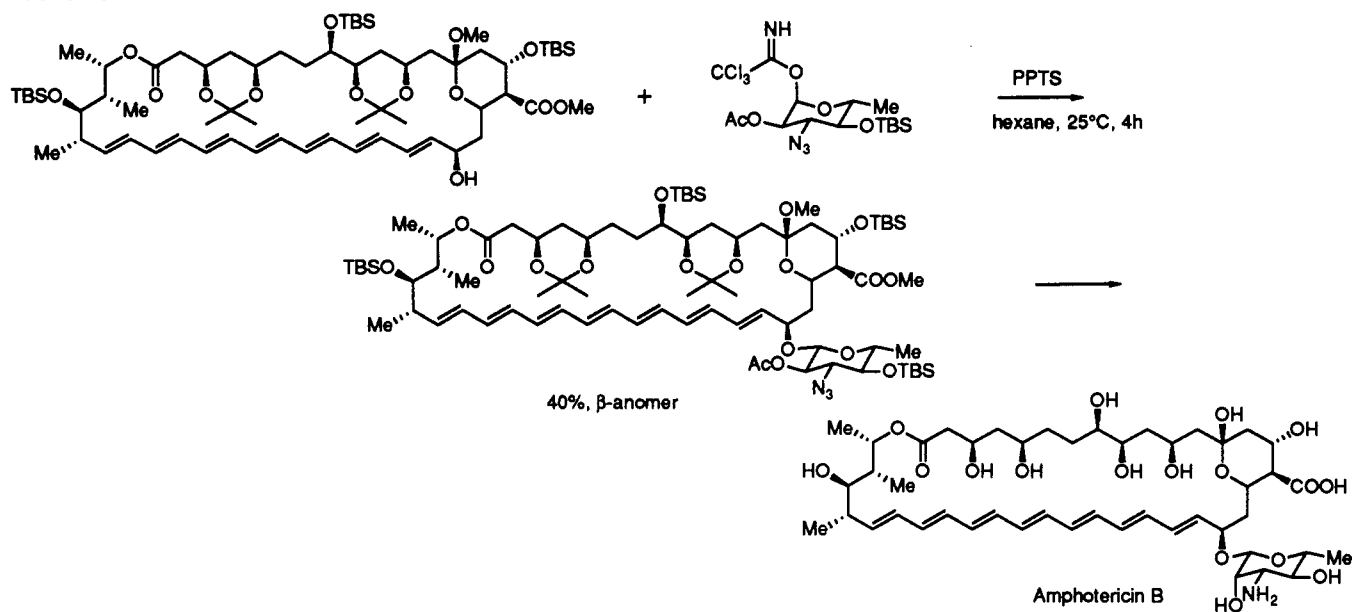
Scheme 25



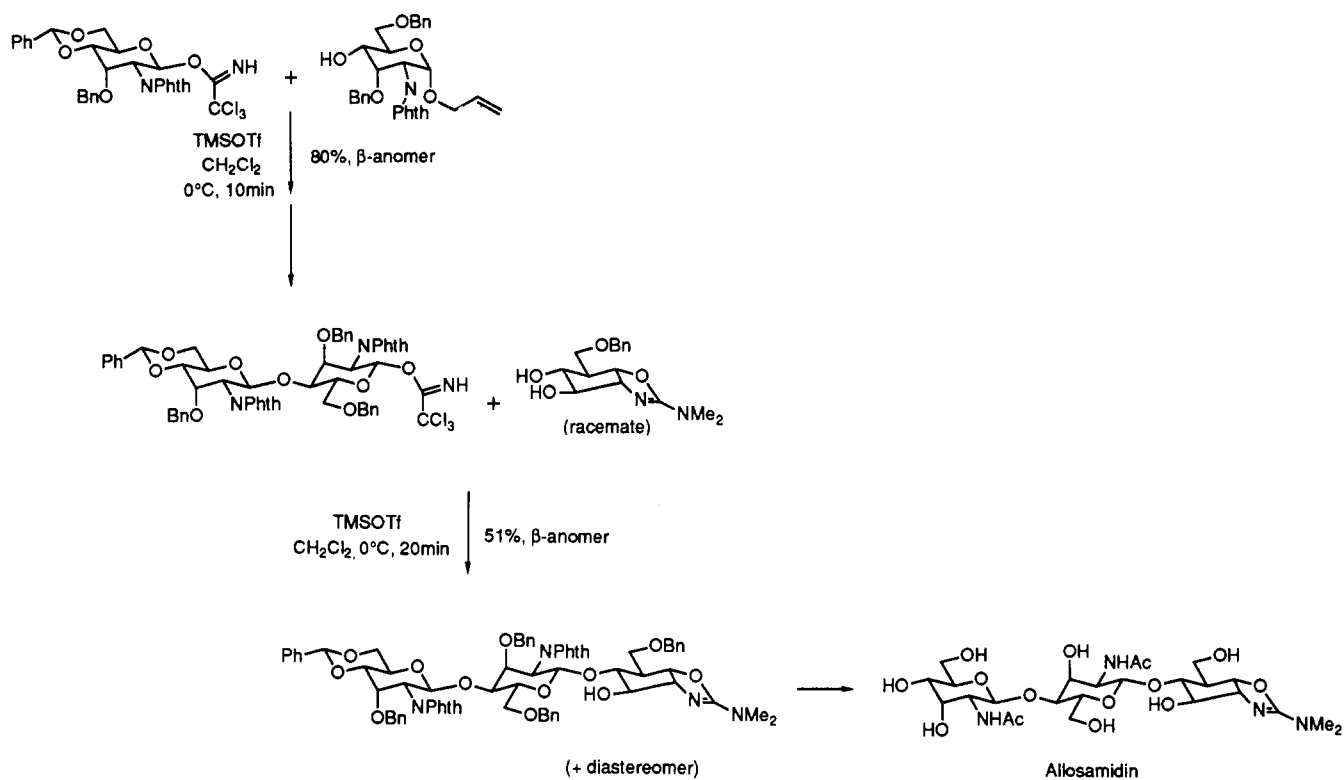
Scheme 26



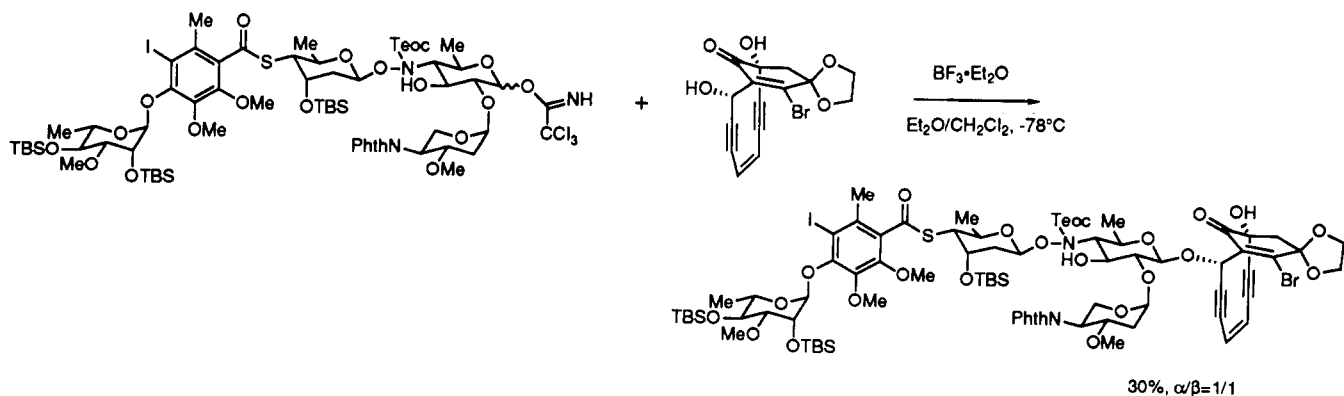
Scheme 27



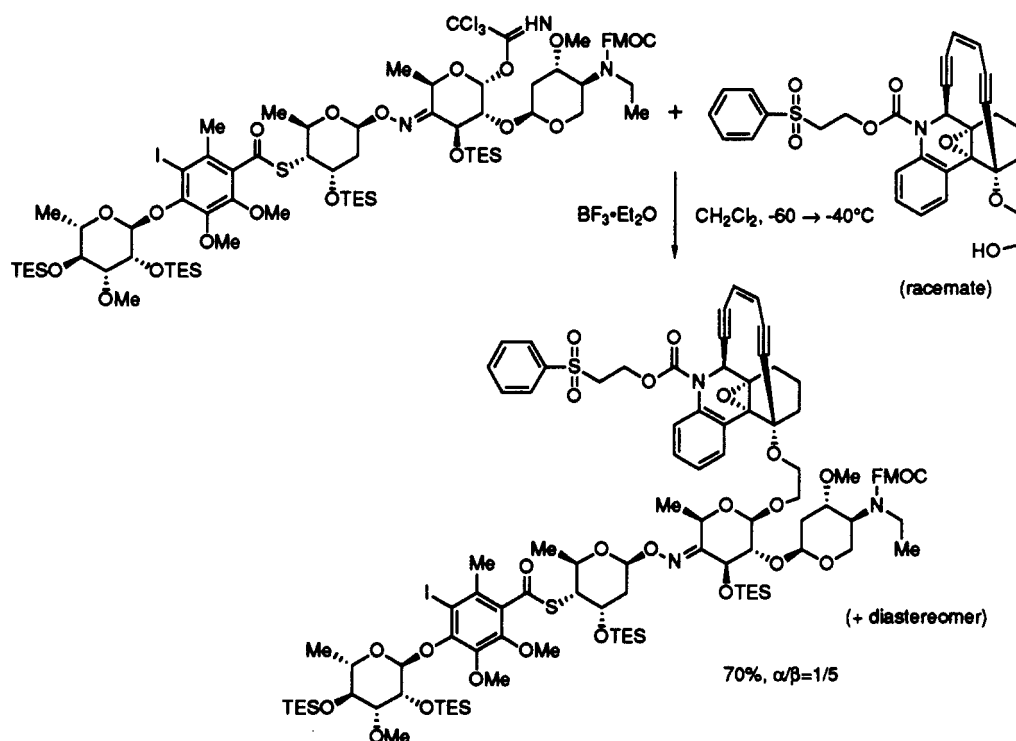
Scheme 28



Scheme 29



Scheme 30



Schmidt's glycosylation. Up to now, the trichloroimidate method has been found to have wide applications in the synthesis of natural products, for instance Schmidt's glycosphingolipids syntheses⁹⁸ (Scheme 25), Ogawa's gangliosides syntheses⁹⁹ (Scheme 26), Nicolaou's amphotericin B syntheses⁹⁶ (Scheme 27), Vasella's allosamidin synthesis¹⁰⁰ (Scheme 28) and Barrett's bulgecin C synthesis.¹⁰¹ Very recently, Danishefsky et al.¹⁰² and Nicolaou et al.¹⁰³ also effectively applied this glycosylation protocol to their synthetic studies of enediyne antibiotics, calicheamicin (Scheme 29), and its hybrid molecule (Scheme 30).

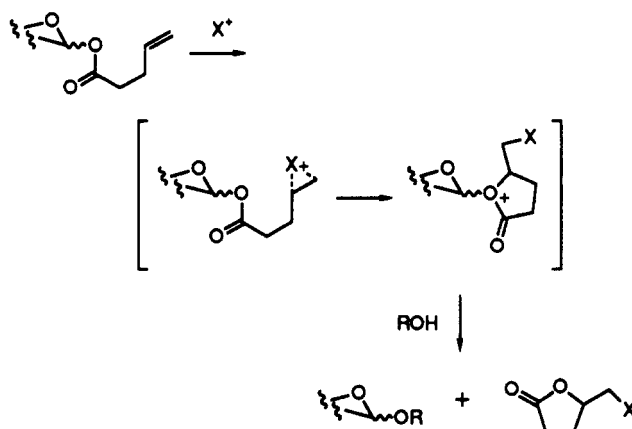
VIII. 4-Pentenyl Glycoside

Fraser-Reid and his co-workers introduced a 4-pentenyl group as a new and effective leaving group at the anomeric center of the glycosyl donor in 1988.¹⁰⁴ The 4-pentenyl group was originally used as the only protective group of the 1-hydroxyl group of the sugar and it was found to be selectively deprotected by hydrolysis using NBS in $\text{CH}_3\text{CN}-\text{H}_2\text{O}$.¹⁰⁵ However, they found that when an alcohol was employed instead of water during the deprotection reaction conditions, the corresponding *O*-glycoside was exclusively formed. The 4-pentenyl glycosides were usually prepared as a mixture of α - and β -anomers by the reactions of 1-hydroxyl sugars and 4-pentenyl alcohol in the presence of an acid catalyst. Their glycosylation reactions were promoted by IDCP^{104,106} or more the reactive NIS-TfOH¹⁰⁷ or NIS-Et₃SiOTf¹⁰⁸ (Table 10). In these glycosylation studies, Fraser-Reid and his collaborators found a quite attractive and new concept in this area, "armed and disarmed sugar"^{106a,107b,108} which will be discussed later in detail in this review (see section VXII.A). Very recently, Kunz et al.¹⁰⁹ and Fraser-Reid et al.¹⁰ independently reported along these lines the use of 4-pentenyl esters as glycosyl donors (Scheme 31).

Table 10. Glycosidation of 4-Pentenyl Glycoside

activator	ref(s)
IDCP	104, 106
NIS-TfOH	107
NIS-Et ₃ SiOTf	108

Scheme 31



IX. Phosphate Derivatives

Several glycosyl donors possessing a phosphorus atom in the leaving group at the anomeric center have also been investigated (Table 11). Since phosphorus compounds can be easily modified by several kinds of other atoms, a wide variety of leaving groups with different properties can be designed. Hashimoto and Ikegami introduced glycosyl diphenyl phosphates,¹¹¹ glycosyl diphenylphosphineimides,¹¹² and glycosyl phosphoramidates¹¹³ in this field. These glycosyl donors were effectively activated by TMSOTf or $\text{BF}_3\cdot\text{Et}_2\text{O}$ to

Scheme 32

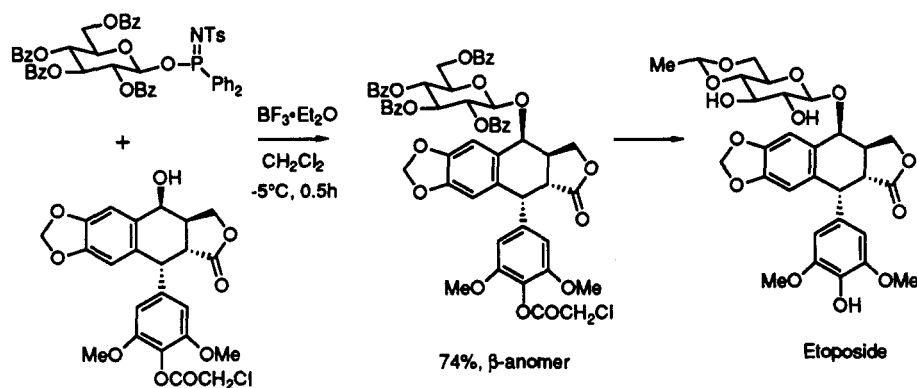


Table 11. Glycosidation of Phosphate Derivative

X	activator	ref
—O—P(=O)(OPh)_2	TMSOTf	111
$\text{—O—P(=O)(NTs)(Ph)}_2$	TMSOTf $\text{BF}_3\cdot\text{Et}_2\text{O}$	112
$\text{—S—P(=O)(NPh)(NMe)}_2$	LPTS- Bu_4NI	114
—O—P(=O)(NMe)_2	$\text{BF}_3\cdot\text{Et}_2\text{O}$ TMSOTf	113
—O—P(=S)(Me)_2	AgClO_4 $\text{TrClO}_4\text{—I}_2$ TrClO_4	115a 115b 115c

predominantly afford 1,2-*trans*- β -linked glycosides even in the case of benzyl-protected glycosyl donors. Further, they found that *S*-glycosyl phosphorodiamidimidates¹¹⁴ was promoted by LPTS- Bu_4NI to selectively give 1,2-*cis*-glycosidic linkages. The diphenylphosphineimide method was applied to the glycosylation of podophyllotoxin (Scheme 32).^{112c} On the other hand, Inazu and his co-workers¹¹⁵ developed several types of dimethylphosphinothioate as quite stable glycosyl donors and found that these were smoothly glycosidated by AgClO_4 ,^{115a} $\text{I}_2\text{—TrClO}_4$,^{115b} or TrClO_4 ^{115c} in benzene.

X. 1-*O*-Sulfonyl Glycoside

The use of 1-*O*-sulfonyl derivatives as a glycosyl donor produced major advantages in 1970–1980.^{2c,g} Especially, the 1-*O*-toluenesulfonyl group was widely studied by Schuerch's group.¹¹⁶ However, unfortunately, only few significant advances have appeared in this field since 1980 except for the β -D-mannoside synthesis by Schuerch et al. (see section XVI.B).

XI. 1-*O*-Silylated Glycoside

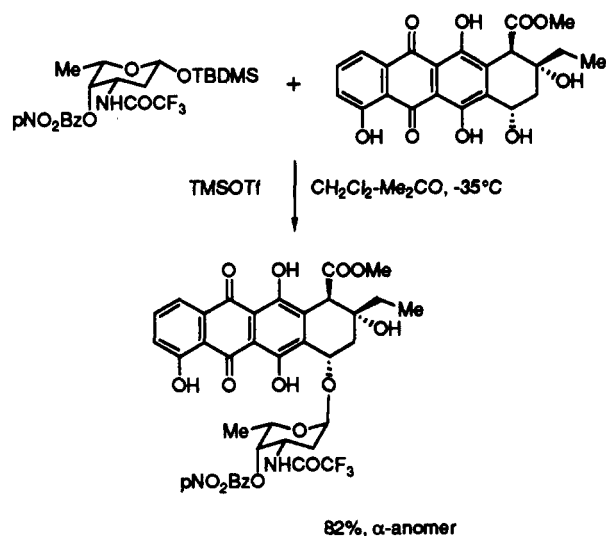
In the employment of 1-*O*-silylated glycoside as a glycosyl donor, trimethylsilyl and *tert*-butyldimethylsilyl groups were preferentially used (Table 12). Tietze and his co-workers¹¹⁷ introduced a new glycosylation reaction of 1-*O*-trimethylsilyl glycoside with phenyltrimethylsilyl ethers in the presence of a catalytic amount of TMSOTf as a Lewis acid and Glaudemans et al.¹¹⁸ modified the method for the formation of the (1 \rightarrow 6)-oligosaccharide linkage using a 6-*O*-*tert*-butyldi-

Table 12. Glycosidation of 1-*O*-Silylated Sugar

trialkylsilyl	activator	X	ref(s)
TMS	TMSOTf (cat.) $\text{BF}_3\cdot\text{Et}_2\text{O}$	TMS H	117, 118 119
TBS	TMSOTf (cat.)- $\text{Ph}_2\text{Sn}=\text{S}$ TMSOTf	TMS H	122 120, 121

methylsilyl-protected glycosyl acceptor. Cai and his co-workers¹¹⁹ also developed a method for the synthesis of alkyl *O*-glycoside from 1-*O*-trimethylsilyl glycoside by the activation by $\text{BF}_3\cdot\text{Et}_2\text{O}$ instead of TMSOTf. On the other hand, the 1-*O*-*tert*-butyldimethylsilyl glycosyl donor was used for the synthesis of 2-deoxy glycosides by Priebe et al.¹²⁰ and was also employed in the anthracycline oligosaccharide synthesis by Kolar et al.¹²¹ (Scheme 33) Mukaiyama and his co-workers¹²² very

Scheme 33

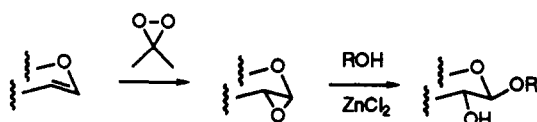


recently developed stereoselective glycosylation reactions of 1-*O*-trimethylsilyl sugars. Thus, 1,2-*trans*-ribofuranosides were predominantly synthesized by the glycosidation of 1-*O*-trimethylsilyl ribofuranose and trimethylsilyl ethers in the presence of a catalytic amount of TMSOTf and $\text{Ph}_2\text{Sn}=\text{S}$ as an additive while 1,2-*cis*-ribofuranosides and 1,2-*cis*-glucopyranosides were selectively prepared by the addition of LiClO_4 in the above reaction conditions.

XII. 1,2-Anhydro Sugar

Since the first 1,2-anhydro sugar, that is, Brigl's anhydride¹²³ was reported in 1922, several uses of the 1,2-anhydro sugar for the disaccharide synthesis were investigated.²⁸ However, few significant advances appeared in practical means until Danishefsky's recent studies¹²⁴ in 1989. Danishefsky and his co-workers developed a convenient method for the direct preparation of the 1,2-anhydro sugar from glycal using dimethyldioxirane as an effective epoxidation reagent. They also investigated the wide use of the 1,2-anhydro sugar for the synthesis of several types of glycosides including glycosyl fluoride, thioglycoside, and so on. The 1,2-anhydro sugar was smoothly coupled with alcohol in the presence of ZnCl_2 in THF under mild conditions to exclusively give the 1,2-*trans*-glycoside (Scheme 34).

Scheme 34



XIII. 1-Hydroxyl Sugar

The direct formation of a glycosidic bond from the 1-hydroxyl sugar has undoubtedly high efficiency in the glycosylation method (Table 13). The initial¹²⁵ and

Table 13. Glycosidation of 1-Hydroxyl Sugar

activator	X	ref
$\text{MsOH}-\text{CoBr}_2-\text{R}'_4\text{NBrX}$ ($\text{R}' = \text{Et, Bu}$; $\text{X} = \text{Br, ClO}_4$)	H	127
$p\text{-NO}_2\text{C}_6\text{H}_4\text{SO}_2\text{Cl}-\text{AgOTf}-\text{Et}_3\text{N}-\text{AcNMe}_2$	H	128
$t\text{BuOK}$ or NaH	Tf or H	130
$\text{DEAD}-\text{Ph}_3\text{P}$	H ($\text{R} = \text{aryl}$)	131
$^t\text{Bu}_3\text{P}=\text{O}-\text{TiF}_2\text{O}-\text{Pr}_2\text{NEt}$	H or TMS	132
$\text{Ph}_2\text{Sn}=\text{S}-\text{TiF}_2\text{O}-\text{CsF}$	H or TMS	134
$\text{Cyclohexyl-O-Ti=O}-\text{TiF}_2\text{O}-\text{CsF}-^i\text{Pr}_2\text{NEt}$	TMS	133

several recently modified¹²⁶ Fischer-Helferich methods using an acid catalyst are now useful for obtaining simple glycosides such as methyl, benzyl, allyl, and simple thioglycosides which are widely used as chiral syntheses.²¹ The team led by Koto, Morishima, and Zen¹²⁷ developed a glycosidation of the 1-hydroxyl sugar via glycosyl bromide as an intermediate using methanesulfonic acid, cobalt(II) bromide, and tetraethylammonium perchlorate or tetrabutylammonium bromide. A one-stage approach via 1-*O*-sulfonyl glycoside by the treatment of 1-hydroxyl sugar with a mixture of *p*-nitrobenzenesulfonyl chloride, AgOTf , AcNMe_2 and Et_3N was also introduced by them.¹²⁸ Along this line, Szeja¹²⁹ reported the glycosylation by TsCl under phase-transfer conditions. On the other hand, the anomeric *O*-alkylation method was announced by Schmidt et al. in 1979.^{28,1130} The 1-hydroxyl sugar was generally

activated by *t*-BuOK or NaH and then coupled with alkyl triflate. In the case of the secondary alkyl triflate as a glycosyl acceptor, aprotic dipolar solvents, HMPT-DMF or HMPT-THF were effective for their glycosylations.^{130b} In relation to this glycosylation study, the glycosidation of partially *O*-unprotected sugars with decyl triflate were interestingly investigated.^{130c} On the other hand, the practical application of the Mitsunobu reaction for the synthesis of an aryl glycoside from the 1-hydroxyl sugar was recently demonstrated by Roush's group.¹³¹ Very recently, Mukaiyama and his co-workers developed an elegant method for the stereoselective direct syntheses of both 1,2-*cis*- and *trans*-ribofuranosides from 1-hydroxylribofuranoses and alcohols or trimethylsilylated ethers by the combinational uses of diphosphonium salts- $^i\text{Pr}_2\text{NEt}$,¹³² [1,2-benzenediolato(2-)-*O,O'*]oxotitanium- $\text{TiF}_2\text{O}-^i\text{Pr}_2\text{NEt}$,¹³³ or diphenyl sulfide- $\text{TiF}_2\text{O}-\text{CsF}$ with or without lithium perchlorate.¹³⁴

XIV. Glycal

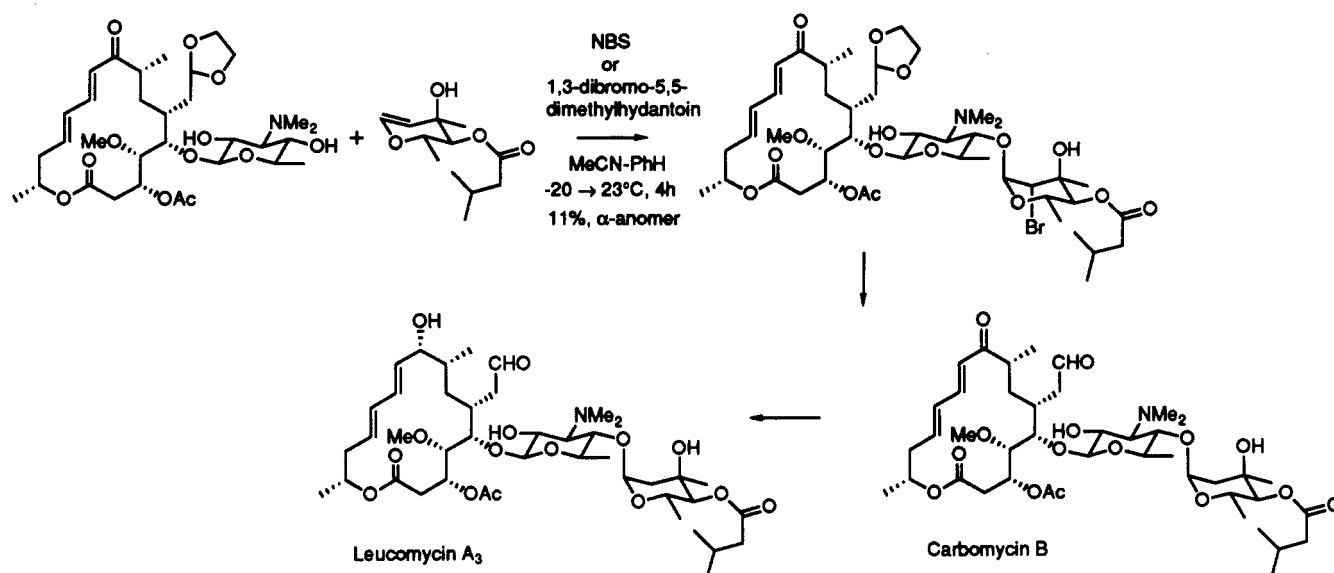
Glycal is a very versatile synthetic intermediate especially in the synthesis of 2-deoxy glycoside. Since Lemieux and his co-workers¹³⁵ investigated that the reaction of glycal and simple alcohol in the presence of I_2 , Ag salt, and base gave 2-deoxy-2-iodoglycoside in good yield, several more practical promoters, IDCP (Lemieux et al.,¹³⁶ Danishefsky et al.¹³⁷), NBS (Tatsuta et al.),¹³⁸ and NIS (Thiem et al.),¹³⁹ were introduced (Table 14). The preferentially obtained 2-deoxy-2-halo-

Table 14. Glycosidation of Glycal

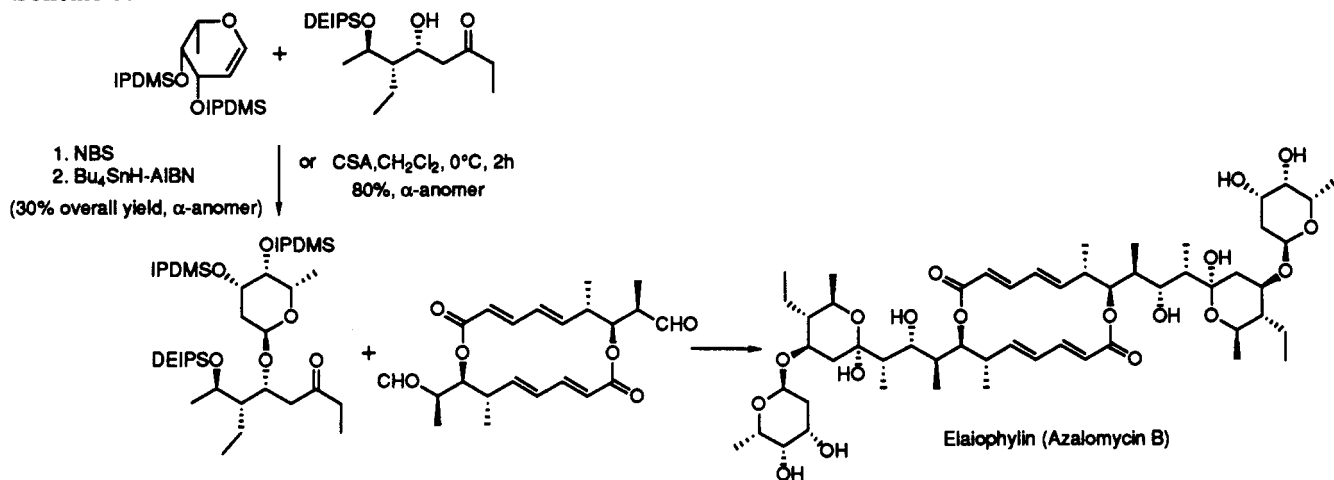
activator	X	ref(s)	reductive agent
IDCP	I	136, 137	H_2 -Pd
NBS	Br	138	H_2 -Raney-Ni
NIS	I	139	or
PhSeCl	SePh	149	$\text{Bu}_4\text{SnH}-\text{AIBN}$
CSA	H	153	
TsOH	H	154	
$\text{Ph}_3\text{P}\cdot\text{HBr}$	H	155	
AG50 WX2-resin	H	156	

α -glycoside by these promoters was easily converted into the desired 2-deoxy- α -glycoside by reductive dehalogenation. Thus, Tatsuta's method was effectively applied to his first total synthesis of carbomycin B, leucomycin A₃¹⁴⁰ (Scheme 35) and tylosin¹⁴¹ and Kinoshita-Toshima-Tatsuta's total synthesis of elaiophyllin (azalomycin B)¹⁴² (Scheme 36). Thiem's procedure also found wide application, for instance in his kijanimicin oligosaccharides synthesis¹⁴³ (Scheme 37), Horton's anthracycline glycoside synthesis¹⁴⁴ (Scheme 38), Monneret's daunosamine disaccharides synthesis,¹⁴⁵ Danishefsky's avermectin synthesis¹⁴⁶ (Scheme 39), and so on. The first use of IDCP by Lemieux¹³⁶ lead to Danishefsky's recent studies of IDCP glycosylation (see section XVII.A).¹³⁷ Thiem and Klaffke¹⁴⁷ recently improved the original NIS method by the transformation of an alcohol into the tin-alkoxide to

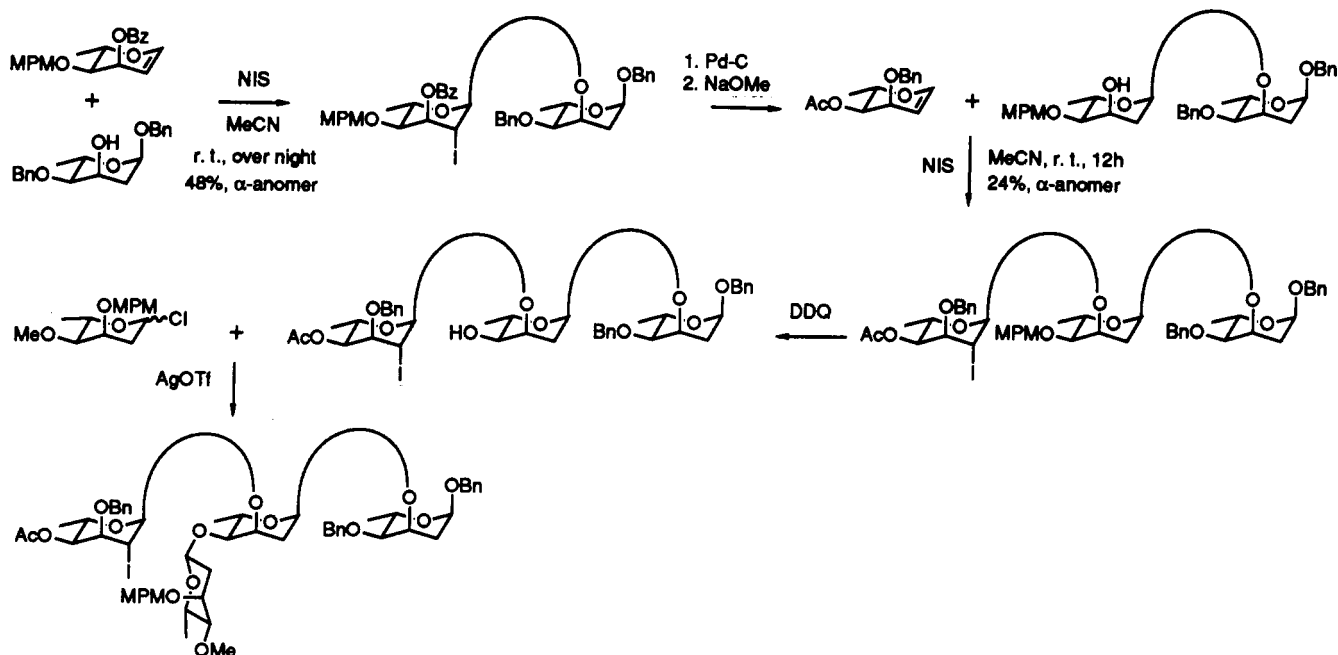
Scheme 35



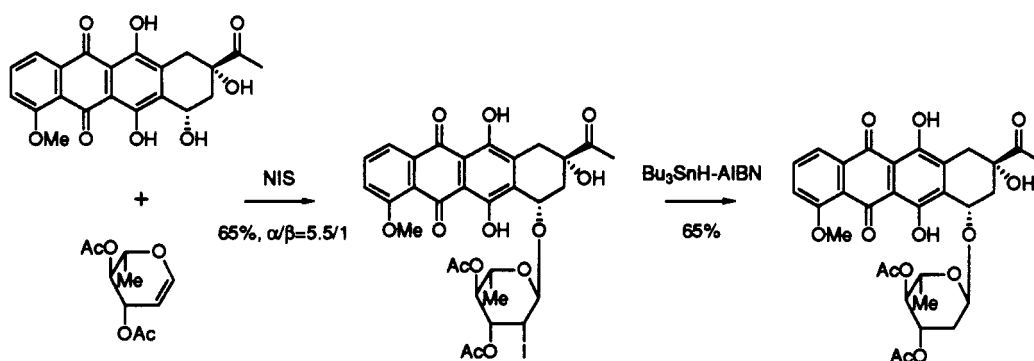
Scheme 36



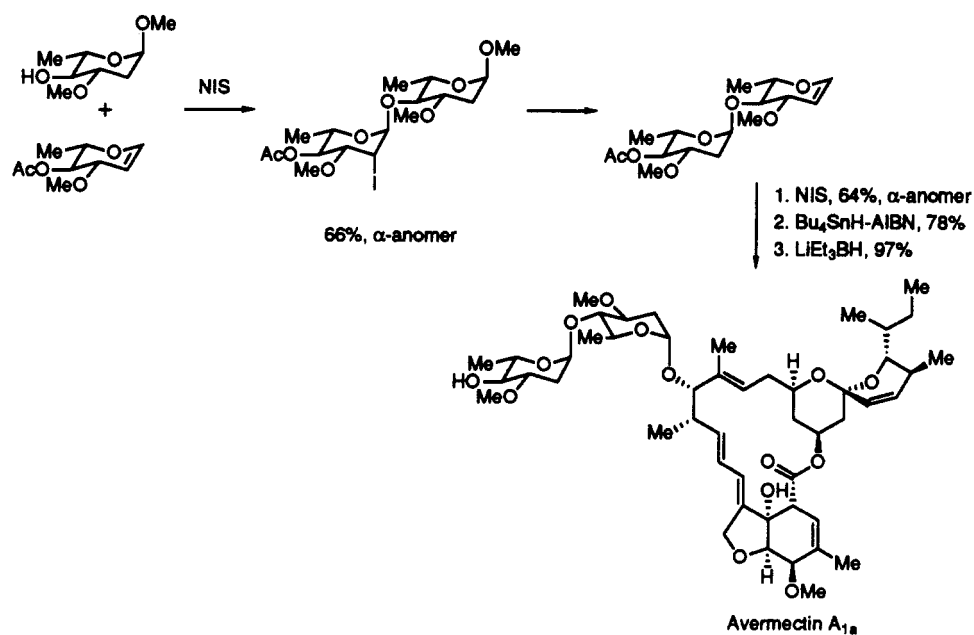
Scheme 37



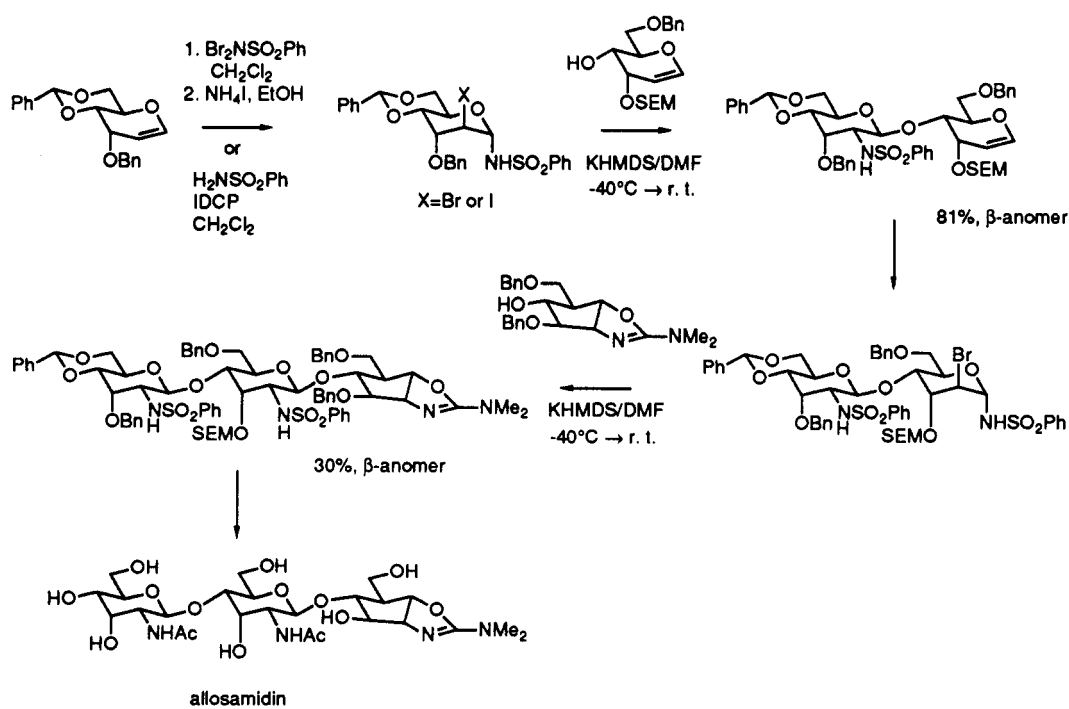
Scheme 38



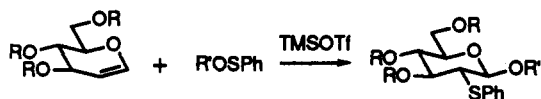
Scheme 39



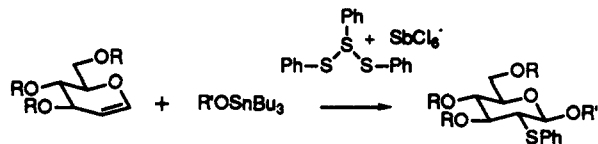
Scheme 40



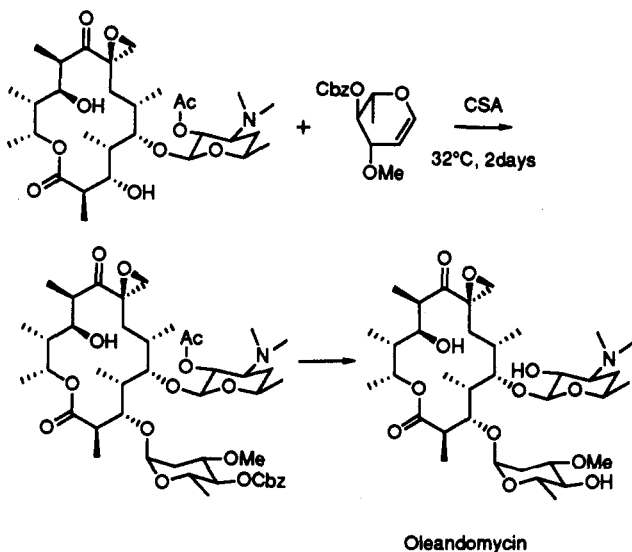
Scheme 41



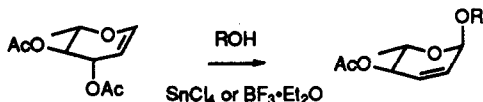
Scheme 42



Scheme 43



Scheme 44



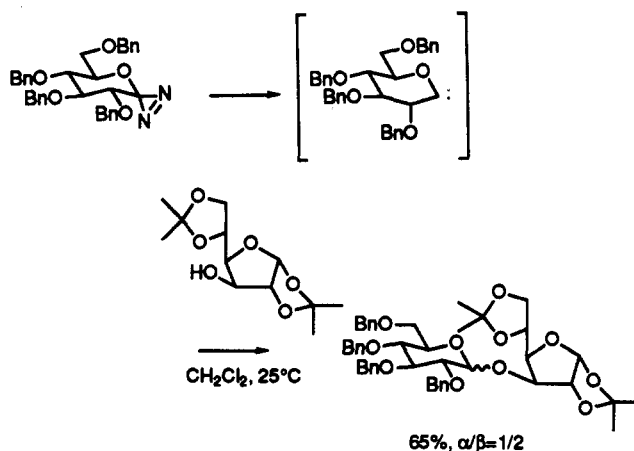
enhance the reactivity of the glycosyl acceptor. Very recently, Danishefsky and his co-workers¹⁴⁸ developed the sulfonamidoglycosylation reaction of glycal by the combinational use of IDCP and benzenesulfonamide or the use of *N,N*-dibromobenzenesulfonamide to effectively prepare the 2-amino-2-deoxy-β-glycosides. This method was elegantly applied to their total synthesis of allosamidin^{148b} (Scheme 40). Sinay and his co-workers¹⁴⁹ developed an alternative approach using PhSeCl as a glycosyl activator and this method was used in Barrett's avermectin α-disaccharide synthesis.¹⁵⁰ Recently, the addition of the phenyl sulfonate ester to glycal in the presence of TMSOTf and the electrophilic activation of glycal by phenylbis(phenylthio)sulfonium salt were announced by Ogawa et al.¹⁵¹ (Scheme 41) and Franck et al.¹⁵² (Scheme 42), respectively. In these glycosylation methods, 2-deoxy-2-(phenylthio)-β-glycosides, which were generally converted into the 2-deoxy-β-glycoside by hydrogenolysis using Raney-Ni as a catalyst, were produced with moderate stereoselectivity. On the other hand, CSA,¹⁵³ TsOH,¹⁵⁴ triphenylphosphine hydrobromide,¹⁵⁵ and AG50 WX2-resin¹⁵⁶ appeared in this field to directly obtain the desired 2-deoxy-α-glycoside from glycal. Among them, the glycosylation by CSA was effectively employed in Kinoshita-Toshima-Tatsuta's total synthesis of elaiophylin^{153a} (Scheme 36), Tatsuta's total

synthesis of oleandomycin^{153b} (Scheme 43) and Wakamatsu's synthetic study of elaiophylin.^{153c} On the other hand, BF₃·Et₂O¹⁵⁷ and SnCl₄¹⁵⁸ were used as glycosylation promoters which afforded the 2,3-unsaturated glycoside resulting from the allylic rearrangement (the Ferrier reaction) of glycal (Scheme 44).

XV. Others

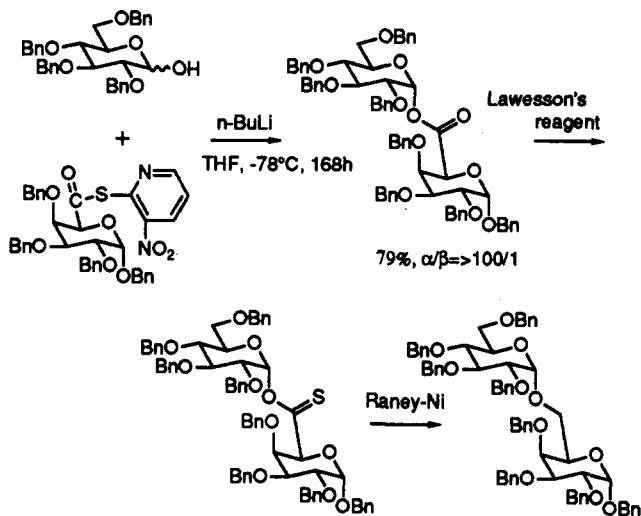
Vasella et al.¹⁵⁹ recently introduced a new approach to glycoside synthesis using the glycosylidene carbene generated from the diazirine sugar as a novel type of glycosyl donor. The glycosylidene carbene reacted with alcohol in the absence of any additive (Scheme 45).

Scheme 45



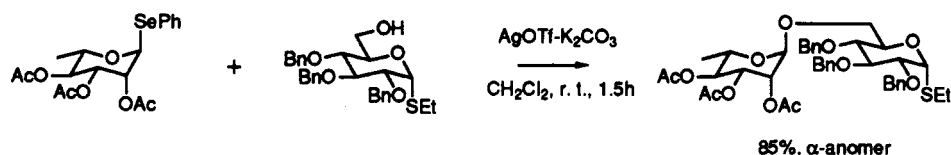
The redox glycosylation via reductive methylation of a thionoester intermediate was reported by Barrett et al.¹⁶⁰ (Scheme 46). The thionoester was prepared by

Scheme 46



esterification of a 1-hydroxyl sugar followed by Lawesson thionation. On the other hand, the use of phenyl selenoglycoside as a new glycosyl donor and its selective activation over ethyl thioglycoside by AgOTf and K₂CO₃ were demonstrated by Pinto et al.¹⁶¹ (Scheme 47). Further, Noyori and his co-workers reported the photochemical¹⁶² and electrochemical¹⁶³ glycosidations

Scheme 47



of *O*-protected and unprotected aryl glycosides as a new trend.

XVI. Special Methods

A. 2-Deoxyglycoside Synthesis

Several types of α - and β -2-deoxyglycosides frequently appear in naturally occurring bioactive substances such as aureolic acid antibiotics, anthracycline antibiotics, cardiac glycosides, avermectins, erythro-

mycins, or recently discovered enediynes antibiotics (Figure 1). However, the efficient glycosidation of 2-deoxy sugar, especially, β -selective glycosidation has been a long-standing problem in this field.¹⁶⁴ The main reasons why highly stereocontrolled and efficient glycosidation of a 2-deoxy sugar is difficult are the lack of stereodirecting anchimeric assistance from the C-2-position and the low stability of a glycosidic bond of a 2-deoxy sugar in acidic conditions due to the lack of an electron-withdrawing C-2-substituent. Thiem and his

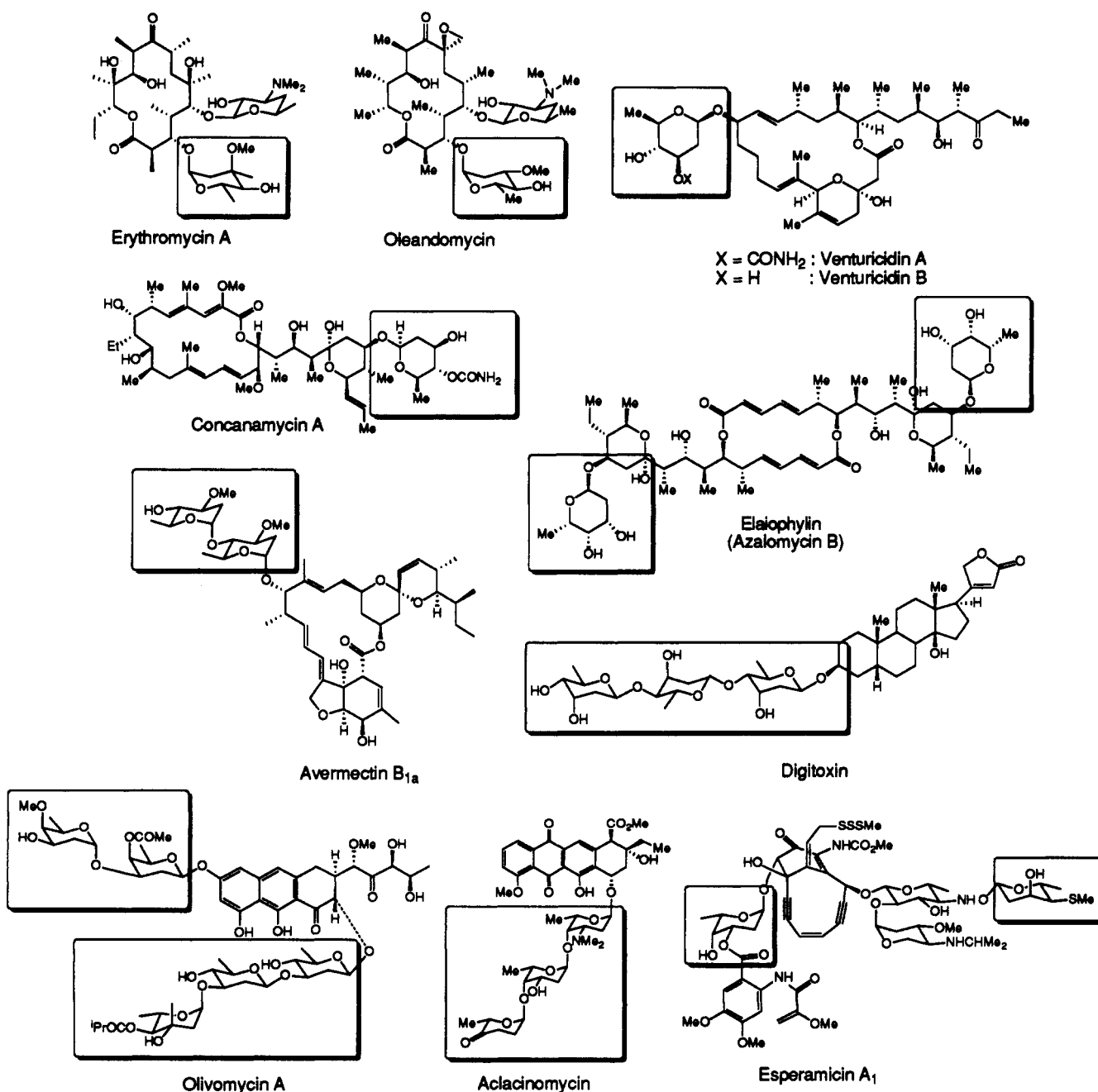
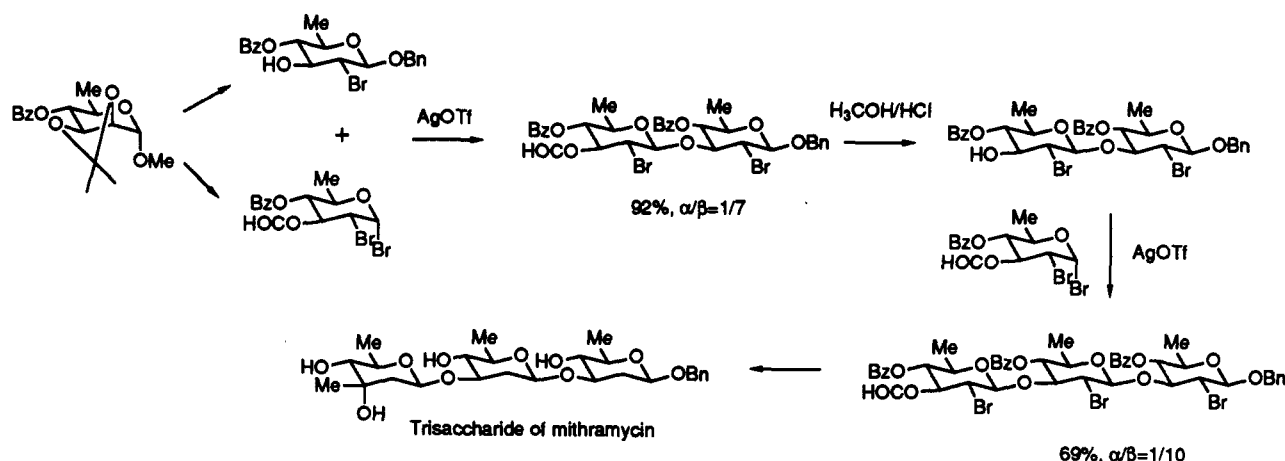
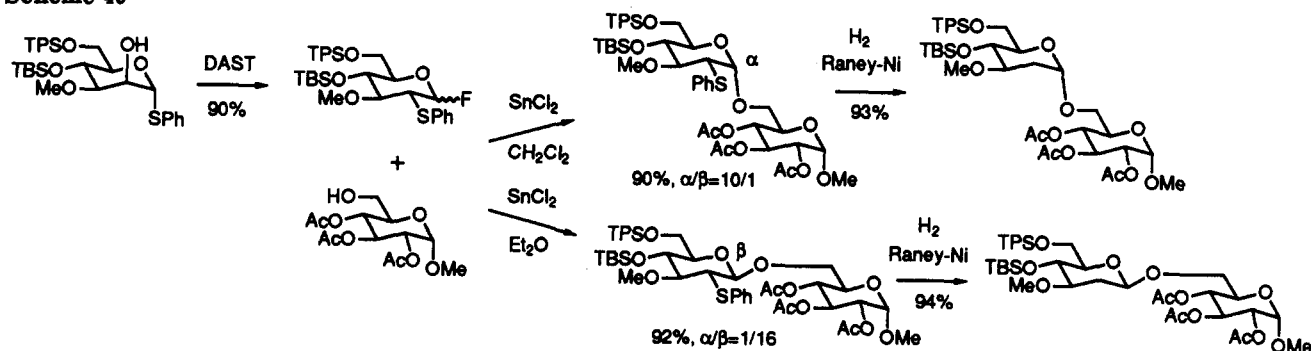


Figure 1. Some representative antibiotics having 2-deoxy (2,6-dideoxy) sugar.

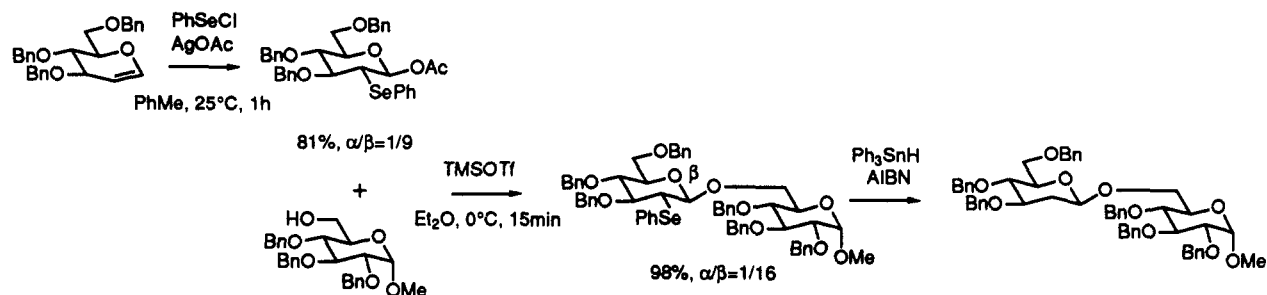
Scheme 48



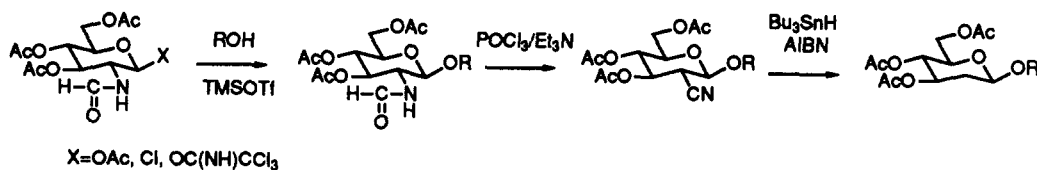
Scheme 49



Scheme 50



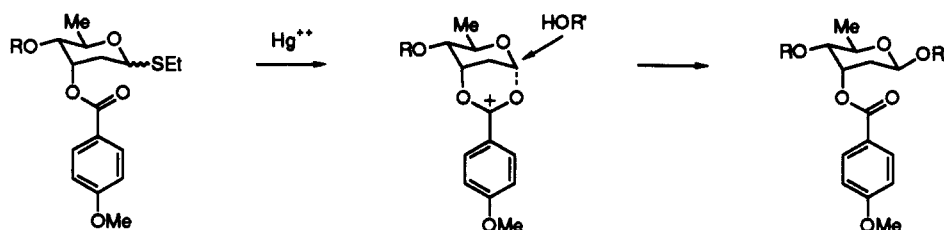
Scheme 51



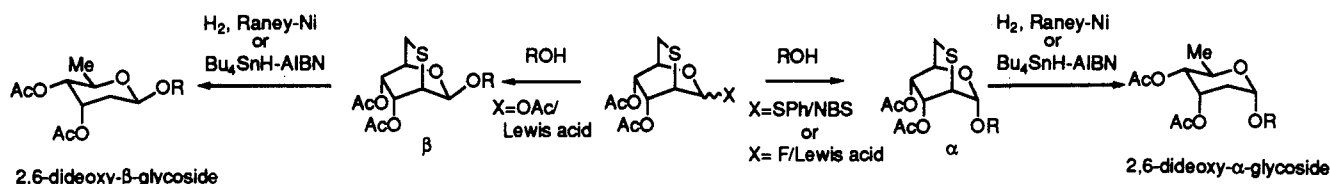
co-workers¹⁶⁴ introduced the use of 2-bromo-2-deoxyglycosyl bromides which have a bromide as a temporary participating group at the C-2 position for the β -selective glycosylation of complex aglycons. Silver triflate-promoted glycosidation of the 2-bromo-2-deoxyglycosyl bromides predominantly gave the corresponding β -glycosides which were effectively converted into the desired 2-deoxy- β -glycosides by reductive debromination. Combinational application of this methodology and NIS-method were effectively used in their convergent syntheses of the aureolic acid oligosaccharides^{164d-f} (Scheme 48). Thiophenyl, selenophenyl, and *N*-formylamino groups were also employed as other temporary participating groups at the C-2 position which could be easily removed after glycoside formation.

In the method introduced by Nicolaou et al.,¹⁶⁵ 2-deoxy-2-phenylthioglycosyl fluoride was prepared from the corresponding phenyl thioglycoside *via* 1,2-migration with DAST and its glycosylation using SnCl₂ selectively gave both α - and β -glycosides by selecting a solvent in the reactions (Scheme 49). Beau and his co-workers¹⁶⁶ synthesized 1,2-*trans*-acetoxy selenides by treatment of glycals with PhSeCl and AgOAc and their glycosylations using TMSOTf predominantly afforded the β -glycosides (Scheme 50). On the other hand, several derivatives of *N*-formylglucosamine were employed as a glycosyl donor by Sinaÿ et al.¹⁶⁷ and the resulting β -glycosides obtained using TMSOTf were converted into the corresponding 2-deoxy- β -glycosides via the radical reduction of the intermediate isonitriles (Scheme

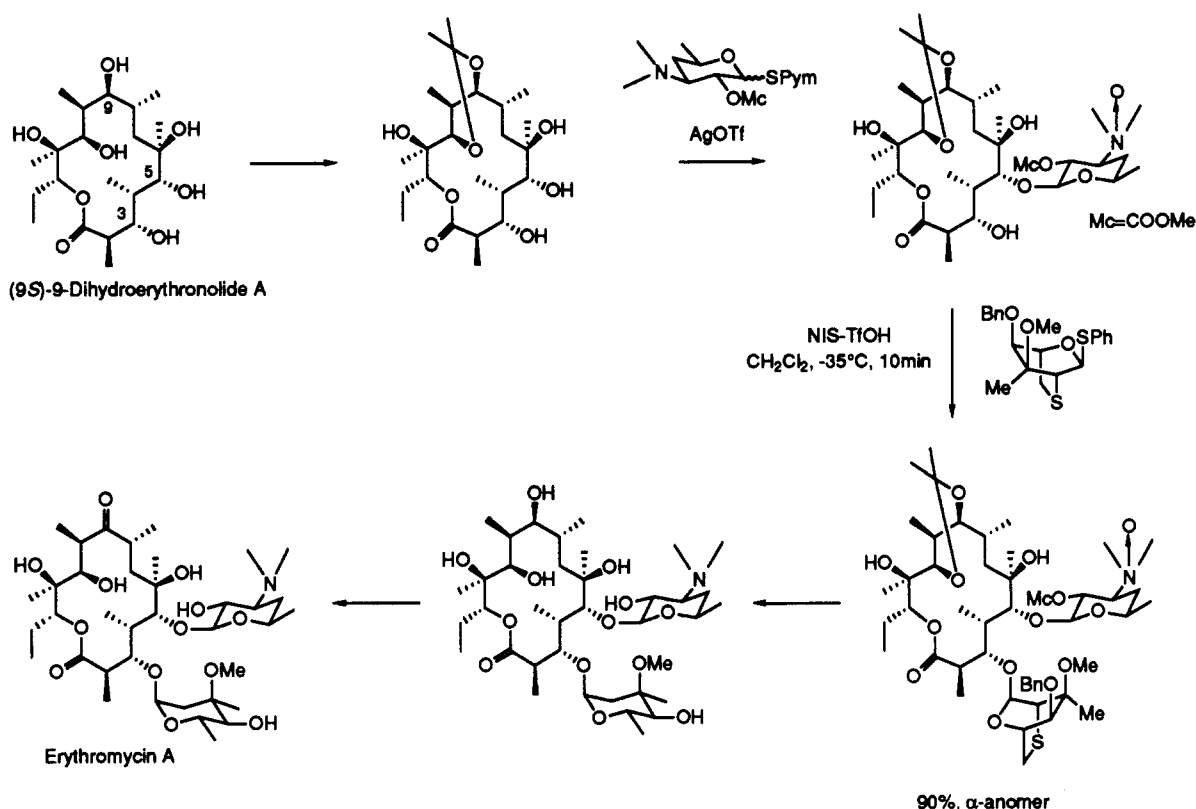
Scheme 52



Scheme 53

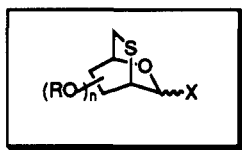
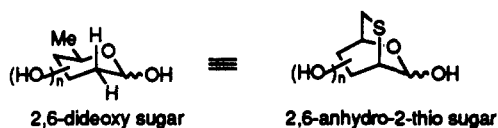


Scheme 54



51). On the other hand, Wiesner and co-workers^{30,168} reported an effect due to the participation by the *p*-methoxybenzoyl group attached to the C-3 position (Scheme 52). However, Binkley et al.¹⁶⁹ suggested that the participation from the C-3 position was not the dominating characteristic of glycosyl donors possessing an acyloxy group at the C-2 position. Recently, Toshima and Tatsuta¹⁷⁰ have designed conformationally rigid glycosyl donors, which have a thio bridge between the C-2 and C-6 positions, for the highly stereocontrolled syntheses of both 2,6-dideoxy- α - and β -glycosides (Figure 2). 2,6-Dideoxy sugar is a most common and important class of 2-deoxy sugars in bioactive natural products. Both glycosidations of 2,6-anhydro-2-thio sugars possessing a phenylthio group as an anomeric leaving group with NBS and glycosidations of 2,6-anhydro-2-thio fluorides with several Lewis acids in the presence of alcohols exclusively afforded the

corresponding 2,6-anhydro-2-thio- α -glycosides in high yields. In contrast, 2,6-anhydro-2-thio- β -glycosides were predominantly obtained by the glycosidations of 2,6-anhydro-2-thio sugars having an acetoxy group at the C-1 position with alcohols in the presence of a Lewis acid. Further, the obtained 2,6-anhydro-2-thio- α - and β -glycosides were both effectively converted into the desired 2,6-dideoxy- α - and β -glycosides in high yields by hydrogenolysis using Raney Ni or radical desulfurization using *n*- Bu_3SnH and AIBN (Scheme 53). This novel method offered a new trend in highly stereoselective glycosylation, that is, effective utilization of the conformational features of the glycosyl residue in the stereoselective glycosylation reaction. Indeed, this method was effectively applied to their total synthesis of erythromycin A from its aglycon, erythronolide A and the 2,6-anhydro-2-thioglycosyl donor corresponding to L-cradinose^{170c} (Scheme 54). On the other hand, the

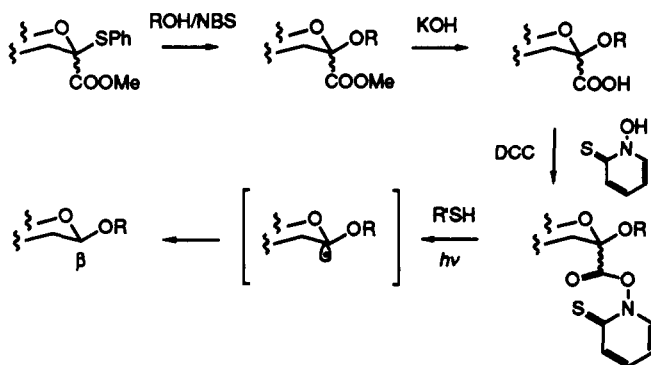


The 2,6-anhydro-2-thio glycosyl donor

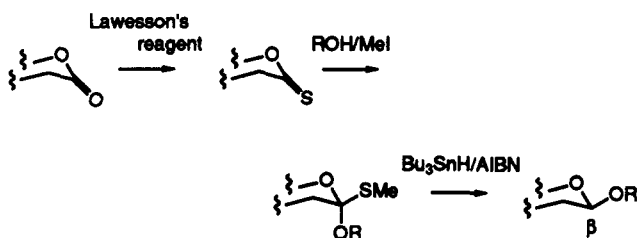
1. has a very rigid structure of the 2,6-anhydro-2-thio bridge.
2. could be a good precursor of 2,6-dideoxy glycoside.
3. The selectivity of glycosylation would not be affected by the anomeric effect.

Figure 2.

Scheme 55

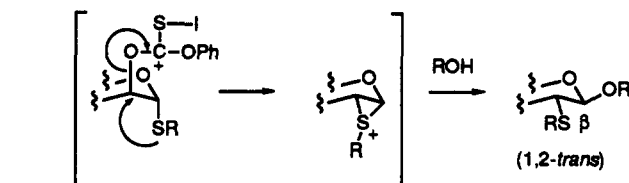
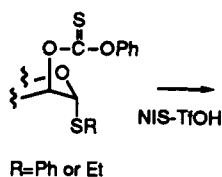


Scheme 56



interesting highly stereoselective syntheses of 2-deoxy- β -glycosides using alkoxy-substituted anomeric radicals were reported by two independent groups. Crich and his co-workers¹⁷¹ developed the preparation of 3-deoxyulsonic acid glycosides from glycals and their reductive decarboxylation for the stereoselective syntheses of 2-deoxy- β -glycosides (Scheme 55). Kahne et al.¹⁷² also synthesized the hemithio ortho ester from the lactone *via* the thionolactone and showed that the treatment of the hemithio ortho ester with *n*-Bu₃SnH and AIBN predominantly gave 2-deoxy- β -glycoside due to the high stability of α -directed anomeric radical (Scheme 56). Very recently, van Boom et al.¹⁷³ reported that the NIS-TfOH-mediated stereospecific glycosidation of ethyl (or phenyl) 2-*O*-(phenoxythiocarbonyl)-1-thioglycosides gave access to valuable 1,2-*trans*-linked oligosaccharides which afforded the respective 2-deoxy- α -manno- or

Scheme 57

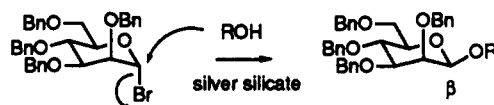


2-deoxy- β -glucopyranoside by desulfurization using Raney Ni (Scheme 57).

B. β -D-Mannoglycoside Synthesis

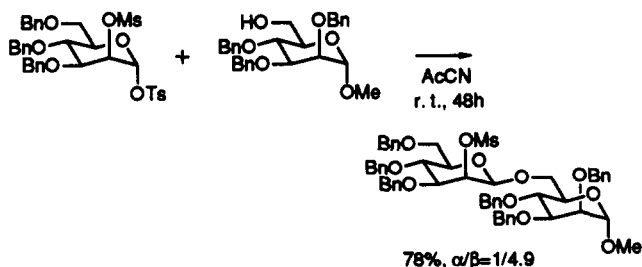
The β -manno-type linkage is a very important element in carbohydrate chains of glycoproteins. However, the stereoselective formation of a β -D-mannopyranoside bond is an especially difficult type of linkage to realize due to the steric repulsion of the 1,2-*cis* configuration and the instability due to the anomeric effect. In contrast, its isomer, α -D-mannopyranoside, is exclusively produced in the presence of a participating group at the C-2 position. Paulsen et al.⁶ introduced a significant method for highly stereoselective β -D-mannopyranosides syntheses using benzyl-protected α -glycosyl bromides and insoluble silver catalysts such as silver oxide or silver silicate (Scheme 58). This

Scheme 58



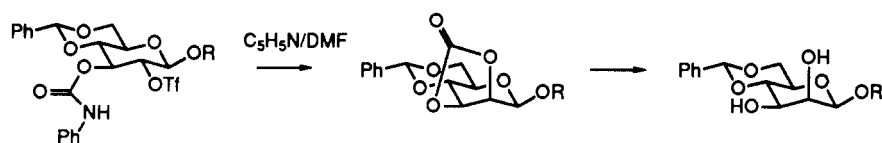
protocol is now well known as the heterogenic catalyst method. These reactions involved a replacement of the C-1 substituent with inversion. Schuerch et al.^{116b,i} developed the use of sulfonyl groups at the C-1 and C-2 positions. Treatment of the 2-*O*-mesyl-1-*O*-tosylmannosyl donor with several alcohols in AcCN exclusively afforded the corresponding β -mannopyranosides with high stereoselectivities in high yields (Schemes 59). On

Scheme 59

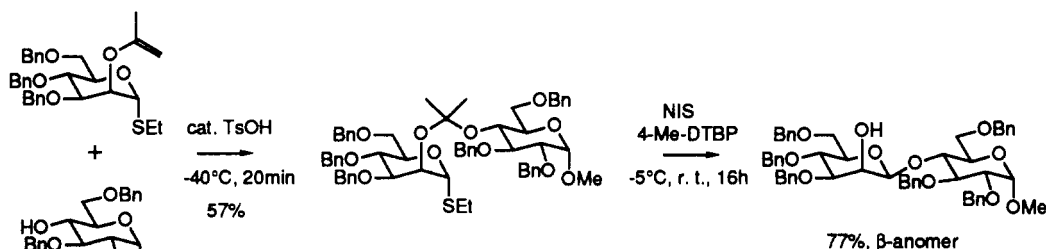


the other hand, Kunz and his co-workers¹⁷⁴ recently reported β -mannoside syntheses from β -glucoside *via* intramolecular substitution of the triflate group at the C-2 position by the phenylurethane moiety at the C-3

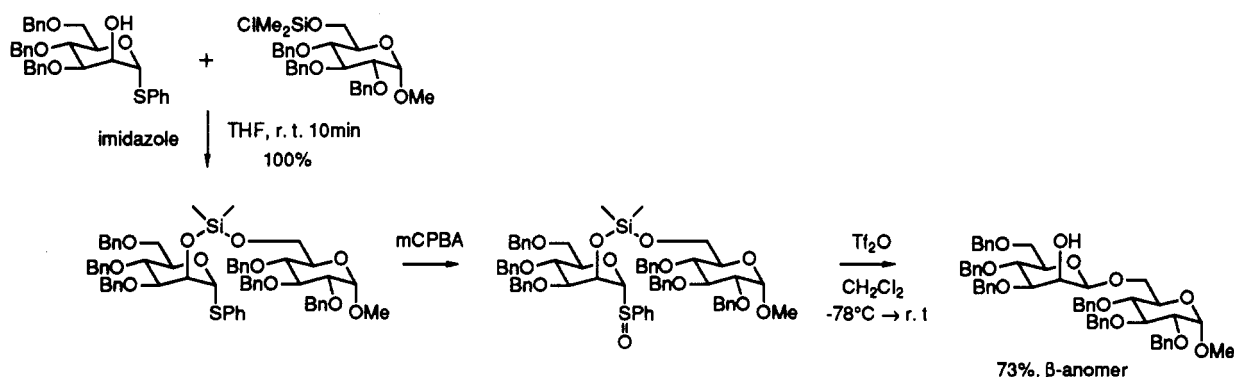
Scheme 60



Scheme 61



Scheme 62



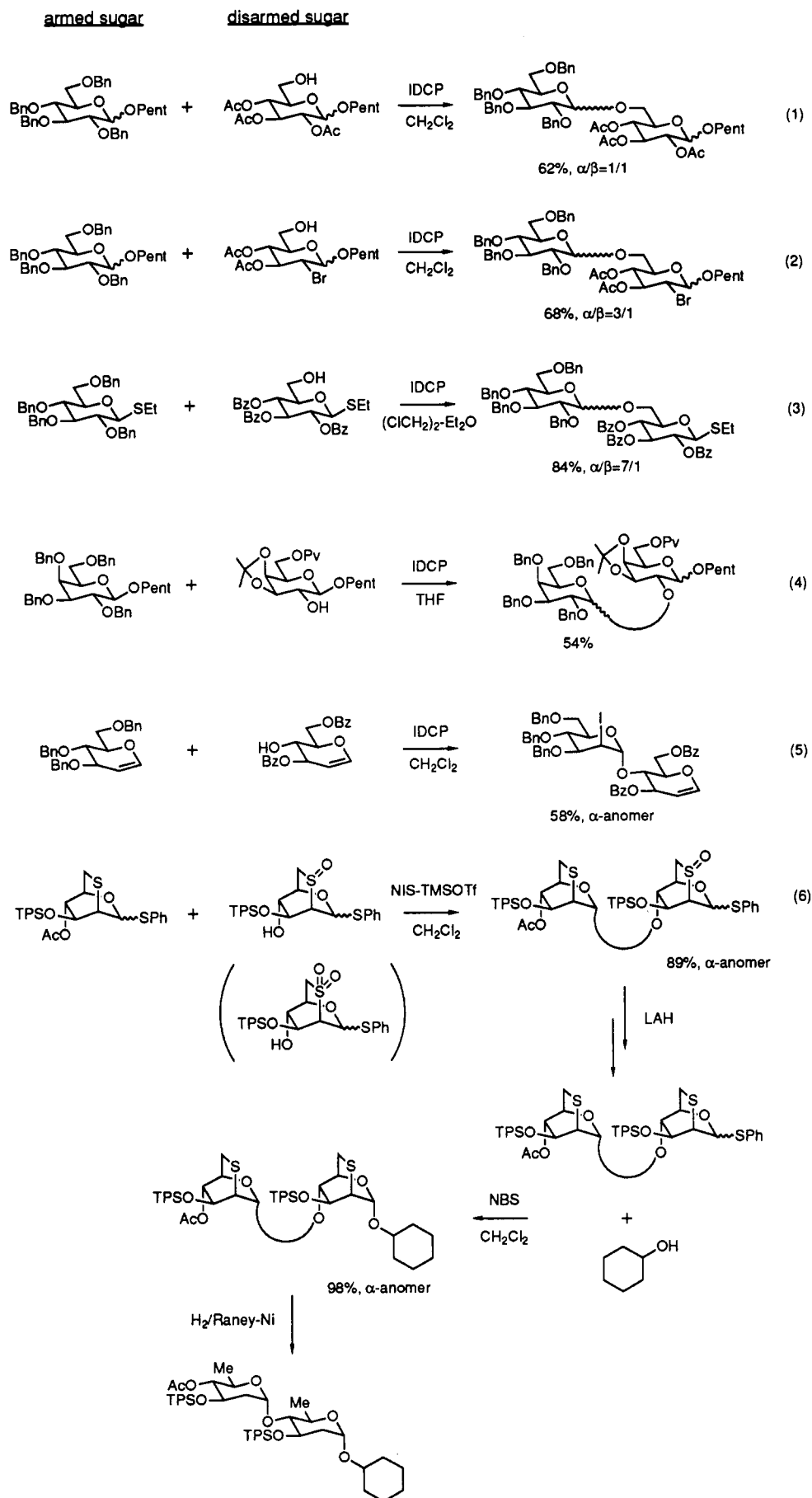
position with inversion of the C-2 configuration (Scheme 60). Very recently, two other groups demonstrated unique approaches which focused on the configuration of the C-2 hydroxy group of β -mannopyranose. These methods commonly involved the formation of an intermolecular mixed acetal of the C-2 hydroxyl group and glycosyl acceptor and a glycosylation by intramolecular migration of the glycosyl acceptor to the anomeric position of the glycosyl donor. Indeed, Hindsgaul et al.¹⁷⁵ used NIS as a promoter of the intramolecular reaction of ethyl thioglucoside (Scheme 61). Similarly, Stork et al.¹⁷⁶ employed a mixed Si-acetal and applied Kahne's method for activation of the phenyl sulfoxide of the glycosyl donor (Scheme 62). In these cases, the corresponding α -anomers were not produced at all.

XVII. Other Topics

A. Armed Sugar–Disarmed Sugar

Fraser-Reid and his co-workers^{106a,107b,108} found a quite new and unique concept in the glycosylation reaction in 1988. In their extensive glycosylation studies of 4-pentenyl glycosides, the glycosyl donor possessing an acyloxy group with electron-withdrawing properties at the C-2 position was found to be much less reactive than the corresponding glycosyl donor having a benzyl group at the same position (eq 1 in Figure 3). The activated glycosyl donor and the deactivated glycosyl donor were called “armed sugar” and “disarmed sugar”, respectively, by Fraser-Reid. Several pairs of armed–

disarmed sugars are listed in Figure 3. This methodology made it possible to attach the armed sugar to the disarmed sugar, which had the same leaving group at the anomeric position, with high selectivity. In this glycosylation reaction, the self-coupling product of the disarmed sugar was not detected at all. Further, the obtained disarmed oligosaccharide could be converted into the armed oligosaccharide by transformation of an acyloxy group into a benzyl group at the C-2 position in two steps. The main reason for deactivation of the disarmed sugar is accounted to be the instability of the intermediate oxonium ion by a neighboring positive charge resulting from an electron-withdrawing group at the C-2 position (Figure 4). They also showed a armed and disarmed pair of reactants for synthesis of 2-deoxyoligosaccharides by using 2-bromo alcohol as a glycosyl acceptor^{106a} (eq 2 in Figure 3). Although high stereoselectivity at an anomeric position was not realized in the 4-pentenylglycosylation methods, this concept opened a very convenient and useful way for the block synthesis of oligosaccharides. Van Boom and collaborators^{46a} introduced a new glycosylation reaction with this concept using thioglycosides and IDCP as a promoter (eq 3 in Figure 3). In relation to these studies, Fraser-Reid et al.¹⁰⁷ and van Boom et al.⁴⁴ independently found that even these disarmed sugars could be activated by a more reactive activator such as NIS–TfOH. Further, Fraser-Reid et al.¹⁷⁷ reported a selective saccharide coupling by torsional effects in glycosides possessing an acetal protecting group (eq 4 in Figure 3). On the other hand, Danishefsky and his co-workers very recently applied this concept to the stereoselective

**Figure 3.**

glycosylation reaction of glycols in the presence of IDCP (eq 5 in Figure 3). In this case, differentiation of the

C-3 protecting group of glycol was a significant factor for selective coupling. Toshima et al.^{170e,f} also intro-

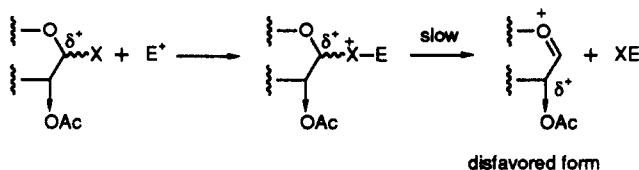


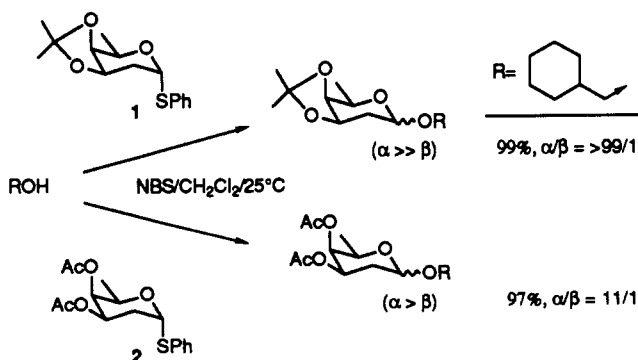
Figure 4.

duced new armed and disarmed sugars in their highly stereocontrolled glycosylation method using 2,6-anhydro-2-thio sugars (eq 6 in Figure 3). The reactivities of 2,6-anhydro-2-sulfinyl- and 2,6-anhydro-2-sulfonyl-glycosyl donors were both found to be much lower than that of the corresponding 2,6-anhydro-2-thio glycosyl donor. Therefore, the 2,6-anhydro-2-thioglycosyl donor was selectively coupled with the corresponding 2,6-anhydro-2-sulfinyl glycosyl acceptor to afford the disarmed oligosaccharide with high stereocontrol in high yield. Further, the obtained disarmed oligosaccharide could be easily converted into the armed oligosaccharide by simple reduction of the sulfoxide moiety using LAH. This method was effectively applied to stereoselective synthesis of avermectin's 2,6-dideoxy- α -disaccharide moiety.^{170f}

B. Conformational Assistance of Glycosyl Donor

Recently, Toshima and Tatsuta¹⁷⁸ demonstrated a highly stereoselective glycosylation by conformational assistance of the glycosyl donor. In a number of glycosylation studies, many factors such as the type of leaving group at the anomeric position, their promoter, the temperature, the solvent and the substituents of the sugar were widely examined in order to get high stereoselectivity. On the other hand, little attention has been paid to the conformation of the glycosyl donor in anomeric stereoselectivity. Toshima and Tatsuta designed the conformationally rigid glycosyl donor 1 possessing a 3,4-*O*-isopropylidene group and showed that the selectivities of the glycosidations of 1 with several alcohols by NBS were much higher than those of the glycosyl donor 2 having the same configuration (Scheme 63). Therefore, it seems reasonable to un-

Scheme 63



derstand that the high stereoselectivity of the glycosylation reaction of 1 resulted from both the strong repulsion of the 1,3-diaxial interaction between the C-3 substituent and the approaching alcohol which was generated from its conformational assistance and the anomeric effect¹⁷⁹ (Figure 5). The MM2 calculation of the conformations of the reactive oxonium interme-

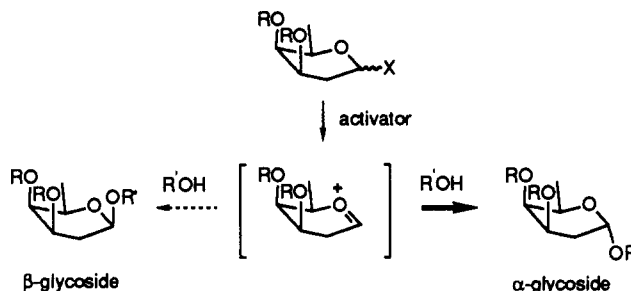


Figure 5.

diates using new MM2 parameters for the oxonium ions recently published by Houk¹⁸⁰ also assisted in this explanation.¹⁸¹ The boat type of oxonium intermediate 3 deriving from the glycosyl donor 2 does not locate as a stable form in optimization and is transformed into the stable conformation 4 during minimization of the energy. In contrast, MM2 calculations and the Boltzmann distribution of the conformers indicated that the thermodynamic equilibrium of the conformations 5 and 6 deriving from 1 at 25 °C would exist in a ratio of 53:47 (Figure 6). These results strongly suggested

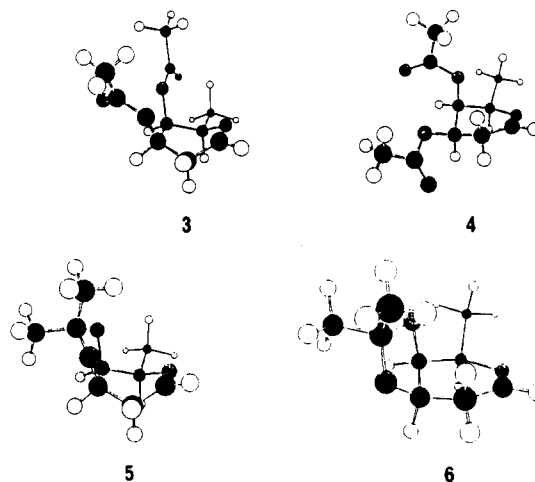


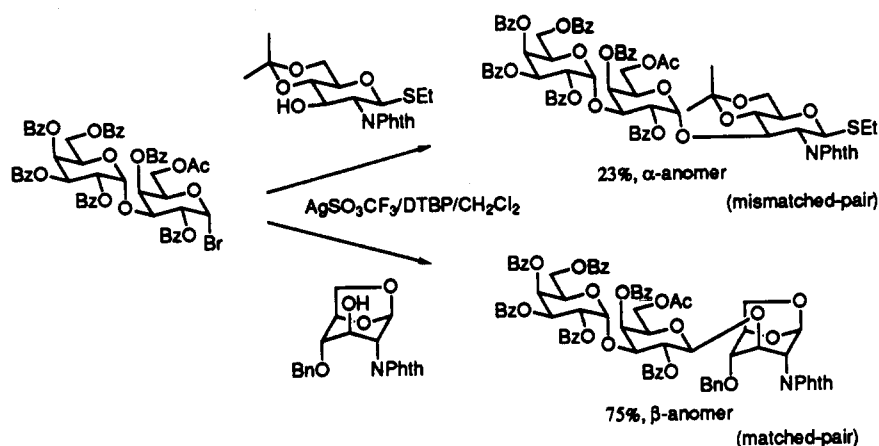
Figure 6.

that the conformational assistance of the glycosyl donor as well as other factors mentioned above was an indispensable factor in glycosylation stereoselectivity and could be used for controlling the stereoselectivity.

C. Double Stereodifferentiation (Matched-Mismatched Glycosylation)

Van Boeckel et al.¹⁸² very recently indicated very interesting and unexpected glycosylation results. In general, it is believed that the glycosyl donor possessing an acyloxyl group with a participating function at the C-2 position exclusively gave the corresponding 1,2-*trans* glycoside with quite high stereoselectivity in any glycosylation reaction. However, they clearly showed that even the stereoselectivity of glycosidation of the C-2 benzoyl-protected glycosyl donor was dramatically changed by the structure of the glycosyl acceptor (Scheme 64). They also suggested that steric interaction between a glycosyl donor and an acceptor in the transition state strongly influenced the stereochemical results of glycosylations and when a desired configuration of the anomeric position is needed the protecting

Scheme 64



groups or the conformation of the glycosyl donor and/or acceptor may have to be changed.

XVIII. Concluding Remarks

In spite of considerable progress in the *O*-glycosylation method, a powerful method and general aspects for glycosylation has not yet appeared from the point of view of chemical yield and stereoselectivity. Therefore, we always ask the question as to which method is the most suitable in our synthesis. Further, general chemical methodologies for the *O*-glycosylation of a totally unprotected free sugar and the *O*-glycosylation in water such as enzymatic glycosylation¹⁸³ have still not been realized. Does a single powerful method in the glycosylation area really exist? In the future, two alternative ways may determine an efficient glycosylation reaction. One way is development of a more general method. Another way is creation of the special method which is peculiar to each type of sugar considering the feature of each sugar structure. A representative example of the latter is the 2,6-anhydro-2-thio sugar method for 2,6-dideoxy glycosides synthesis. Since sugar is an indispensable biosubstance in our life activity, the study of *O*-glycosylation will be continued for a long time.

Notes Added in Proof

After submission of the original manuscript, several reports have appeared in the literature. These works are briefly mentioned below under the appropriate sections where they should be inserted.

Section II.A. Nishizawa et al. reported a zinc salt catalyzed α -rhamnosylation using glycosyl chloride as glycosyl donor.¹⁸⁴

Section III. Kusumoto and his co-workers reported the use of iodosobenzene-triflic anhydride as an efficient promoter for glycosylation reaction of thioglycosides.¹⁸⁵

Section IV. A novel stereoselective glycosidation of pentaacetylglucopyranose and alkyl silyl ether using methyltrichlorosilane and silver perchlorate was demonstrated by Mukaiyama et al.¹⁸⁶ Also, Mukaiyama et al. reported a new glycosylation promoted by a catalytic amount of $\text{Sn}(\text{OTf})_2$ for synthesis of 2-amino-2-deoxy- β -D-glucopyranosides and -galactopyranosides.¹⁸⁷

Section VII. Nicolaou et al. effectively applied trichloroimidate method to his elegant first total synthesis of enediyne antibiotics, calicheamicin γ_1 .¹⁸⁸

Section XIV. Toshima et al. reported that glycosidation of glycol with alcohol by DDQ as a catalytic promoter proceeded to give the corresponding 2,3-unsaturated glycosides in high yields.¹⁸⁹

Section XV. A new glycosidation of 3,4-dimethoxybenzyl 2-deoxyglucopyranosides by DDQ was reported by Inanaga et al.¹⁹⁰ Higashi et al. developed a glycosylation method by combined use of trimethylsilyl halide and zinc triflate to promote several glycosyl esters and alkyl glycosides as glycosyl donors.¹⁹¹

Section XVI.A. Toshima et al. accomplished a highly stereoselective total synthesis of 2,6-dideoxy-trisaccharide of olivomycin A by the application of glycosylation reactions using 2,6-anhydro-2-thio sugars.¹⁹²

Section XVI.B. A similar method to Stork's protocol which involved intramolecular glycosidation with a silylene-connected aglycon described in this section was independently announced by Bols for stereoselective synthesis of α -glucosides.¹⁹³

Abbreviations

Ac	acetyl
AIBN	2,2'-azobisisobutyronitrile
Ar	aryl
Bn	benzyl
Bz	benzoyl
Bu	butyl
<i>t</i> -Bu	<i>tert</i> -butyl
Cp	cyclopentadienyl
CSA	<i>dl</i> -10-camphorsulfonic acid
DAST	(diethylamido)sulfur trifluoride
DBU	1,8-diazabicyclo[5.4.0]undec-7-ene
DCC	<i>N,N</i> -dicyclohexylcarbodiimide
DDQ	2,3-dichloro-5,6-dicyano-1,4-benzoquinone
DEAD	diethyl azodicarboxylate
DEIPS	diethylisopropylsilyl
DIBAL	diisobutylaluminum hydride
DMF	dimethylformamide
DTBP	2,6-di- <i>tert</i> -butylpyridine
DMTST	dimethyl(methylthio)sulfonium trifluoromethanesulfonate
Et	ethyl
HMPA	hexamethylphosphoric triamide
IDCP	iodonium dicollidine perchlorate
IPDMS	isopropyltrimethylsilyl
KHMDS	potassium bis(trimethylsilyl)amide
LAH	lithium aluminum hydride
LPTS	2,6-lutidinium <i>p</i> -toluenesulfonate
mCPBA	<i>m</i> -chloroperoxybenzoic acid

Me	methyl
Ms	methanesulfonyl
MPM	<i>p</i> -methoxybenzyl
NBS	<i>N</i> -bromosuccinimide
NIS	<i>N</i> -iodosuccinimide
Pent	4-pentenyl
Ph	phenyl
Phth	phthal
Pr	propyl
<i>i</i> -Pr	isopropyl
PPTS	pyridinium <i>p</i> -toluenesulfonate
Pv	pivaloyl
r. t.	room temperature
SE	2-(trimethylsilyl)ethyl
SEM	[2-(trimethylsilyl)ethoxy]methyl
TBPA	tris(4-bromophenyl)ammoniumyl hexachloroan- timonate
TBS	<i>tert</i> -butyldimethylsilyl
TES	triethylsilyl
Tf	(trifluoromethyl)sulfonyl
THF	tetrahydrofuran
TMS	trimethylsilyl
TMU	1,1,3,3-tetramethylurea
Tr	triphenylmethyl
TPS	<i>tert</i> -butyldiphenylsilyl
Ts	<i>p</i> -toluenesulfonyl

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